

OPERATION AND INSTALLATION MANUAL

BLIND ANTHEA



03MU002-F

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ANTHEA BLIND OPERATION AND INSTALLATION MANUAL

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IND.	Author	Date	Description
A	JCN	2003	Initial Version
B			
C	EE	11/04/06	Addition Index modification – Correction scale 32 knots p°4, 23, 24
D	EE	27/03/07	RGD100 CONNECTING p°22
E	IQ	16/10/07	CHANGE NAME OF I2E INTO AMESYS.
F	IQU	02/08/17	Change name to Avantix – correction of the error in formula §4.2

CONTENTS

1. DESCRIPTION	3
1.1 EQUIPMENT DESCRIPTION	3
1.2 MAIN FEATURES	6
1.3 TECHNICAL FEATURES.....	7
1.4 HULL PARTS (SENSOR + HULLFITTING).....	8
2. CHOICE OF HULL EQUIPMENT	9
2.1 SCREWED-TO-HULL-FITTING WITH VALVE TYPE 48.1.RVB WITH 48.1.RVB16 SENSOR OR 65.1.RVB WITH 65.2.RVB.20 SENSOR.....	11
2.2 WELDED-TO-HULL-FITTING WITH VALVE TYPE 48.1.RVI WITH 48.1.RVB. 16 SENSOR OR 65.1.RVI WITH 65.2.RVB.20 SENSOR.....	13
2.3 SCREWED-TO-HULL-FITTING WITHOUT VALVE TYPE 48.1.RB OR 48.1.RBL WITH 48.1.RB OR 48.1.RVB SENSOR (DRAWING N° C1285/C1301)	14
2.4 WELDED-TO-HULL-FITTING WITHOUT VALVE TYPE 48.1.RI WITH 48.1.RB SENSOR.....	15
2.5 LENS PROBE WITH HULLFITTING MADE OF STAINLESS STEEL OR ALUMINIUM	16
3. INSTALLING THE ELECTRONIC UNIT.....	17
3.1 ELECTRONIC CASES: SIZE AND INSTALLATION.....	18
3.2 INSTALLING THE ANALOG SPEED AND DISTANCE REPEATER.....	19
3.3 SUB-SYSTEM CONNECTIONS	21
3.4 COMBINED SPEED AND DISTANCE REPEATER : INSTALLATION.....	23
4. TESTS, ADJUSTMENTS AND CALIBRATION UPON FIRST USE	25
4.1 LOG CALIBRATION	28
4.2 CALIBRATION OVER SHORT DISTANCES	29
4.3 DAMPING ADJUSTMENT.....	33
5. USE OF BLIND ANTHEA	34
5.1 LINEARITY ADJUSTMENT.....	34
6. SERIAL OUTPUT NMEA 0183 – IEC 61162-1	36
6.1 DATA TRANSMISSION.....	36
6.2 FORMAT OF SENTENCE INFORMATION	36
6.3 SENTENCE DESCRIPTION	36
DRAWINGS	38
EC TYPE EXAMINATION CERTIFICATE	
AMESYS/BEN Marine Distributors	

1. DESCRIPTION

ANTHEA BLIND is a new generation of electromagnetic log. For standard operation, it uses model 48mm and LENS flat-surfaced sensors. It can be adapted to other BEN sensors having the same electrical characteristics.

ANTHEA BLIND includes an automatic gain adjustment for optimum accuracy and a calibration software facility. Continuous self-test reports any possible log faults on a programming console.

1.1 EQUIPMENT DESCRIPTION

Standard equipment includes:

- one main cabinet giving the following data :
 - ◆ 1 mile totalizer
 - ◆ 1 daily mile totalizer
 - ◆ 1 RS 422 / 232 NMEA 0183 output (IEC 61162-1)
- 3 linearization points
- one 48.1.RVB16 sensor with 16m length cable, retractable at sea.
- one hull-fitting with valve, 48.1.RVB (retractable-valve-bronze alloy), screw-on type
or
- one hull-fitting with valve, 48.1.RVI (retractable-valve-stainless), weld-on type.

Options:

GA 120 analog speed and distance repeater

scale - 2 + 16 knots

scale - 3 + 24 knots

scale - 5 + 25 knots

scale 0 + 48 knots

scale 0 + 32 knots

RGD 100 combined repeater

- digital and pseudo-analog speed

- covered distance/with reset

- covered distance/without reset

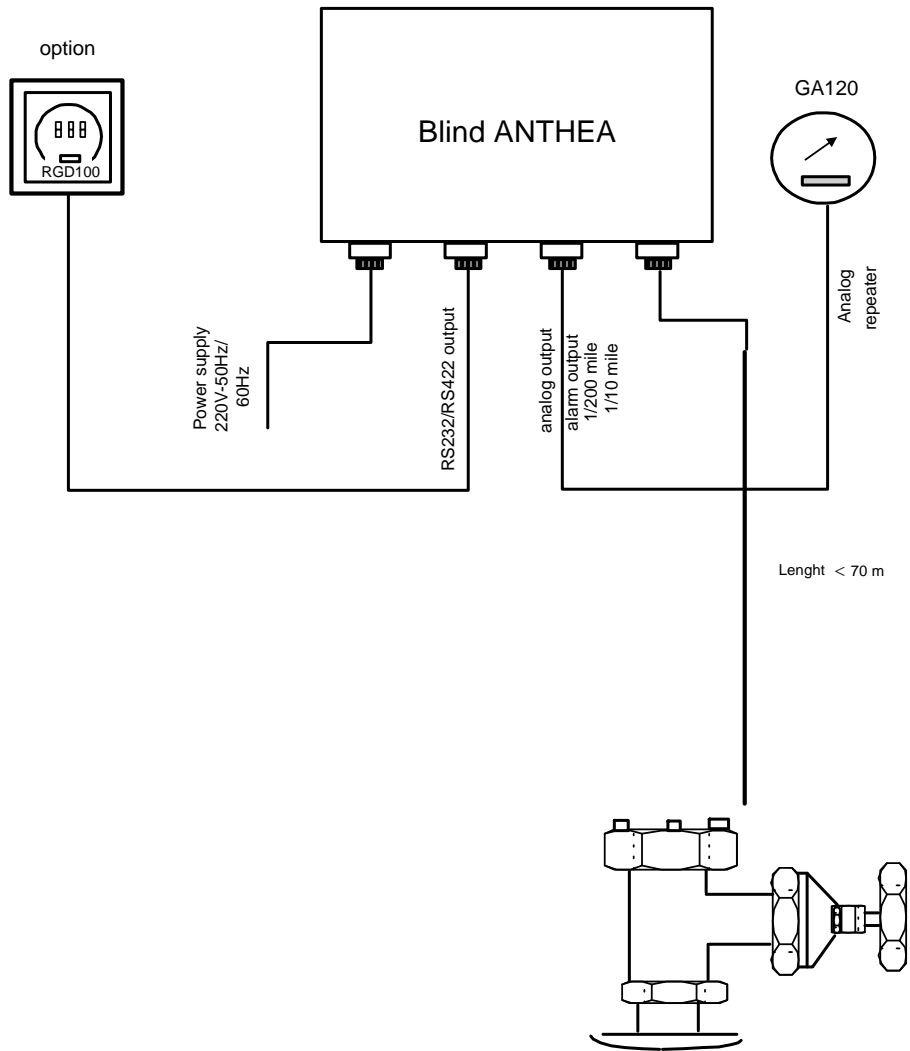
XY version

Available outputs are:

- current output 0.500 μ A which allows to connect an analog speed and distance repeater GA120 type (scale -2/+16 or -3/+24).
- one 1/10 mile output
- two 1/200 mile output
- one RS232 / RS 422 NMEA0183 output (IEC 61162-1)

Installation plan (see plan 6631-M)

The blind ANTHEA' processing board is identical to the standard ANTHEA's one.



1.2 MAIN FEATURES

- Watertight blind cabinet made of a molded alloy, flush mounted.

IP 65 watertightness
Size: 244 x 164 x 95 mm

- Programming consol for :

- Calibration 3-linearization-point adjustment and setting
- Service

Error message display

Display of:

longitudinal speed	for XY version (optional)
transversal speed	
resultant speed	
drift angle	

- Transmitted Data :

Digital speed:	0,1 knot definition
Covered distance/reset:	99999,9
Scale:	-5 or 50 knots
Test and alarm	

- Permanent self-test
- Automatic gain control
- Accuracy (after calibration) $\pm 2\%$ on the LCD display (The results are guaranteed for a depth > 3 meters)
- For a roll leading to an oscillation of ± 3 Knots of the displayed speed with a period of 4 seconds, the damping function of the equipment reduce this oscillation to a value inferior of $\pm 0,3$ Knots.
- Variation of the displayed speed according to water temperature is less than 0,2 Knot.
- Variation of the displayed speed according to water salinity is less than 0,2 Knot.

Note: maximum length between sensor and electronic unit = Please refer to drawing "Cabling and installation configuration".

1.3 TECHNICAL FEATURES

Power supply:

24 Vdc (+ 30 % - 10 %)
or 220Vac 50/60Hz (\pm 10 %)
Option: 110V 50/60 Hz (+/- 10 %)

Outputs:

2 x 1/200 mile, potential free contact outputs, 24V, 250mA
1 x 1/10 mile, open collector output, 24V, 500mA
1 x analog output 0 to 500 μ A
1 x RS 422/ RS232 - NMEA 0183 format (IEC 61162-1)

Damping adjustment via 4-16-32 sec. strap

1.4 HULL PARTS (sensor + hullfitting)

HULL PARTS		HULLS		
		STEEL	FIBER GLASS, WOODEN	ALUMINIUM
48MM	With valve			
	481.RVI weldable hull fitting with valve / 481.RVB16 retractable sensor 16 m standard	X	-	-
	481.RVB screw-on type hull fitting with valve / 481.RVB16 retractable sensor 16 m standard	-	X	-
	Without valve			
	481.RI weldable hull fitting without valve / 481.RB.16 fixed sensor 16 m standard	X	-	-
	481.RB screw-on type hull fitting without valve / 481.RB.16 fixed sensor 16 m standard	-	X	-
	481.RA weldable hull fitting without valve / 481.RA.16 fixed sensor 16 m standard aluminium	-	-	X
65MM	With valve			
	651.RVI weldable hull fitting with valve / 65.2.RVB.20 retractable sensor 20 m standard	X	-	-
	651.RVB screw-on type hull fitting with valve / 65.2.RVB.20 retractable sensor 20 m standard	-	X	-
LENS	Double hull			
	LENS hull fitting for steel double hull / LENS retractable sensor with 30 m cable	X	-	-
	LENS hull fitting for aluminium double hull / LENS retractable sensor XY with 30 m cable	-	-	X

Sensor type	Drawing n°
48.1.RVB	D0342
48.1.RVB	D0343
48.1.RB	C1301
LENS	F7851-M
LENS Alu	F0354M
48.1.RA	C1287

2. CHOICE OF HULL EQUIPMENT

1. According to vessel size
 - Hull-fittings with valve (48.1 RVI - 48.1 RVB) or LENS
Are used on all types of vessels
 - Hull-fittings without valve (48.1 RB - 48.1 RA - 48.1 RI)
are used on:
 - . 500 toners maximum
 - . Fishing ships no longer than 45m
 - . Yachts
2. Hull fitting cannot be used in dangerous compartments (fuel, hydrocarbons, chemicals).
3. Hull strength must be checked before installation of hull fitting.
4. Hull fitting must be installed in compliance with the specifications of the ship classification company.
5. Power supply wiring must comply with the specifications of the ship classification company.

Sensor location

The flush sensor must be installed in the foremost area of the vessel, when possible in a perpendicular position in the lower section of the bulb on the keel line. Deviation from the perpendicular measured in relation to the vessel's center line is not to exceed 5°.

In relation to the port/starboard yaw axis, deviation to a maximum of 30° may be permissible in particularly favorable conditions.

The installation position is to be at least 0.5m from echo sounder transmitter and similar devices;

The sensor must be positioned at least 10m away from corrosion protection electrodes. The maximum AC voltage component of the supply voltage of active corrosion protection electrodes is not to exceed 20mV eff.

The flat sensor surface measures the water speed along the hull. This measured speed is not equal to the vessel's true speed. Measured speed is lower than vessel's speed. At vessel's extreme fore, near true speed is obtained, but towards the aft of vessel speed value differs. The area along the hull where speed is different from vessel's speed is called the "boundary layer". Its thickness increases from fore to aft. The main cause is water running along the hull, which decreases up front. Because of the hull profile, hydrodynamic penetration coefficient is minimum in the fore.

Speed does not depend on fouling of the hull located in the boundary layer. Therefore, the ratio of the vessel's speed and measured speed is constant.

The sensor must be located near the bow, as far forward as possible. It must always remain immersed (if the sensor emerges occasionally, this can cause a short disturbance which doesn't effect the total distance information).

In order to protect the sensor against docking maneuvers, it is recommended to weld two strips on both sides of the sensor close to the hull-casing flanges. In order to avoid hydrodynamic disturbances, it is strongly suggested to profile these strips. Their dimensions will be calculated depending on the desired protection.

The line joining the electrodes of the sensor must be perpendicular to the vessels longitudinal axis.

ATTENTION: It is mandatory to install the sensor in a dry area. In case of sustained immersion, it is strongly advised to use a special watertight sensor.

For vessels with a bulge bow, the area located within distance equal to twice the height of the bulge can be disturbed. The sensor must be preferably located in the bulge. When it is not possible to install the sensor up front, it is recommended to fix it on a streamlined bulge.

For special installation cases (bow thruster...), please contact an AMESYS/BEN Marine certified agent.

When the sensor is to be retracted from inside the hull, which is the general case, make sure that the sensor location is easily accessible, avoiding costly and long operations. Cargo holds, for instance, cannot be considered as accessible; in this case, an AMESYS/BEN Marine certified agent will advise you.

General rules for sensor installation

Before proceeding or drilling, etc. make sure that there is room enough for retraction of the sensor and vital service work. If the hull plating is not flat enough at the selected area, it is necessary to flatten the hull or fit a flattened hull reinforcement.

Welding the hull casing to the hull requires special care. For welding to a carbon steel hull, use electrodes in austenitic alloy: 24 Cr, 12 Ni, 3 Mo or 20 Cr, 12 Ni, 3 Mo". Welding will be preferably made in argon atmosphere.

All BEN hull-fittings are fitted with a plastic outer cap (part n°16 on drawing D0343). **This part is vital and shall be carefully put in place and stick using tightness cement during installation.** If broken, replace it immediately. A spare outer cap is always supplied either with the fitting or with the spares.

Fibered plastic or sandwich hulls: plastic hulls are not as resistant to screw pressure as metallic ones. Concerning sandwich hulls, the sandwiched materials must be replaced by a solid wooden ring or the equivalent. On standard plastic hulls, a large surface metallic washer can be placed inside and outside, under the condition that it is covered with plastic material joined smoothly to the hull surface. Tightness between hull and washer must be assured. For this type of hull, the inner part of the drilling must be covered for tightness by self polymerizing polyester.

For wooden hulls, hull thickness (including the reinforcement) must be less than the total thickness the hull-fitting can tolerate. AMESYS/BEN Marine has developed systems for different thicknesses of hulls. Contact an I2E/BEN Marine agent for further information.

Anti-fouling paint must not be removed by abrasion. In certain cases, it is neither possible nor recommended to put the sensor immediately in its working position. In this case, it is necessary to prevent sensor (and connected-cable) damage until it is put in its final position.

When installation is over, do not forget to clean the sensor.

2.1 SCREWED-TO-HULL-FITTING WITH VALVE TYPE 48.1.RVB WITH 48.1.RVB16 SENSOR OR 65.1.RVB WITH 65.2.RVB.20 SENSOR

(Drawing n° D0342)

Steel hulls may be too thin and require suitable reinforcement: minimum total thickness must be 25 mm.

Check that actual thickness of the hull (including the reinforcement) is less than the tolerated thickness.

Note: Reinforcement is always recommended on any type of hull.

1. Remove the sensor from the hull-fitting and from piece (16). Remove the 0-rings.
2. Drill a 64.5 mm diameter hole in the hull for 48 sensors or 93 mm diameter hole for 65 sensors. Remember to flatten external surface in order to get a perfect bearing of piece (1). For plastic hull, take into account the instruction § “General rules for sensor installation”. Do an external chamfer (about 5 mm - 45°) for easy mounting and proper positioning of piece (1).

Safety of the vessel depends from Installation.

3. Position hull casing (1) and use self polymerizing mastic for tightness (rubber, silicone rilsan for example). Mastic layer must be thin. Let it harden to a pasty consistency.
4. Screw casing nut (2) on hull casing, and torque it with hammer or caulking tool. To avoid the hull casing from unscrewing, block it with a wedge.

5. Screw the four thru-bolts ref (3) into the nut threaded holes (piece ref. 2) and butt them firmly against the hull plating in order to prevent future unscrewing of the nut. Safety is increased if a blind hole of a few mm depth is drilled facing the bolt. For plastic hulls, it is recommended to glue the nut to the hull with polymerizing fibered polyester.
6. Clean and grease 0-rings (11) and (12). Put them in place. Install the gate valve and properly adjust it (with regard to thru-bolt ref.3).
7. Put the upper 0-ring (6) in place in its landing, suitably greased. Install the upper flange (5).
8. Screw the safety nuts (19) on thru-bolt (3) forcing moderately and equally.
9. Put 0-ring (13) in place.
10. Fill the inner part of outer bush (16) with self polymerizing silicone rubber such as "Syntofer". Remember to fill only the part indicated on D0342 drawing.
11. Introduce isolating part ref (16) with force. Make sure that it is properly positioned. Check that nothing protrudes and try to introduce the sensor from the outside. Let the mastic harden.
12. Grease flat seal (7) and put it in place.
13. Carefully lubricate the sensor and introduce it in its proper location. Take care to not grease the electrode.
14. Use grease supplied with spares. When properly positioned, the sensitive surface of the sensor protrudes at least 1 mm from external bush, and the red mark on the sensor head is directed towards the bow.
15. Fix sensor flange (8) with screws (9) and washers (20); put circlip 15. Connect the link (10). Check link length: it must be long enough to allow closing of the valve and short enough to prevent sensor from escaping and passing over 0-ring (6).

When using anti-fouling paint,

DOT NOT PAINT THE ELECTRODES - DO NOT GREASE THE ELECTRODES

Note: to avoid sensor damage, it is recommended to put sensor in place just before departure, or while at sea (in this case, do not forget to close the valve).

2.2 WELDED-TO-HULL-FITTING WITH VALVE TYPE 48.1.RVI WITH 48.1RVB. 16 SENSOR OR 65.1.RVI WITH 65.2.RVB.20 SENSOR

(Drawing n° D0343)

Drill a 77 mm diameter hole in the hull for 48 sensors and a 92 mm diameter hole for 65.2 sensors. Do an external chamfer of 5 mm (45°) for welding.

Prior to weld in the hull casing (1) the hull fitting is to be fully dismantled and O-rings are to be taken off.

1. Hull-casing (1) must be properly positioned, follow suggested procedure on drawing C1287. Weld the hull-fitting to the hull. After three or four spots have been welded on the internal side of the hull, remove the tools. Check that the lower part of hull-casing (1) does not protrude the hull, and grind the external seam flush with the hull.

IMPORTANT: Hull-fitting mechanical tolerances are very precise. In order to avoid any possible damage, do not heat the hull-fitting when welding it.

2. Weld piece ref (2) on hull-casing (1).
3. Weld the four thru-bolts (3) on lower flange (2) - might already be done in factory -
4. Clean and oil up bearing surface of O-ring (11) and (12). Put them in place. Install and position the gate valve (4).
5. Put O-ring (6) and position upper flange (5).
6. Screw nuts (19) - do not forget the washers (18) - on the thru-bolts (3).
7. Put the lower O-ring seal ref (13) in place.
Fill the inner part of the outer bush ref (16) with self polymerizing silicone rubber. Be careful to not over fill. Force the isolating part inside and clips it. Check positioning of hull-casing and also check that nothing protrudes inside by carefully introducing the sensor. Let the paste harden the time required.
8. Put flat seal (7) in place. Carefully lubricate the sensor and introduce it. Use grease supplied with spares.
9. When properly positioned, the sensitive surface of the sensor protrudes at least 1 mm from external bush, and the red mark on the head is directed towards the bow.
10. Fix sensor flange (8) with screws (9) and washers (20); put circlip 15.
11. Connect the link (10). Check link length: it must be long enough to allow closing of the valve and short enough to prevent sensor from escaping and passing over O-ring (6).

To avoid sensor damage, it is recommended to put sensor in place just before departure, or while at sea (in this case, do not forget to close the valve). When using anti-fouling paint.

DO NOT PAINT THE ELECTRODES - DO NOT GREASE THE ELECTRODES

2.3 SCREWED-TO-HULL-FITTING WITHOUT VALVE TYPE 48.1.RB OR 48.1.RBL WITH 48.1.RB OR 48.1.RVB SENSOR (Drawing n° C1285/C1301)

Above fittings are in bronze (48 RB) or in aluminum (48 RA) according to the sensor material (C1287). Those fittings are convenient for hulls not over 30 mm thickness, including hull reinforcement. Minimum clearance for sensor retraction is 150 mm distance from inside hull. For thick hulls, a longer hull-fitting has been designed (see drawing C1285; 48 RBL hull-fitting). This hull-fitting concerns only wooden vessels. Maximum thickness of the hull is 110 mm. Minimum clearance for sensor retraction is 410 mm. A threaded cap ref (25) is supplied with the hull-fitting in order to seal the opening when the sensor is removed.

1. Drill a 64.5 mm diameter hole in the hole for 481 sensors. Remember to flatten external surface in order to get a perfect bearing of piece (1). Do an external chamfer (about 5 mm - 45° -) for easy mounting and proper positioning.
2. Position hull-casing (1). Tightness is obtained by a self polymerizing silicone rubber in order to prevent rotation of the body when unscrewing.
3. Fill the inner part of outer bush ref (16) with the mastic mentioned above. Be careful to fill only the part indicated on drawing C1301. Force the bush, check that the bush is properly clipped and that nothing protrudes. Test the clearance by introducing the sensor preferably from outside. Let the paste harden.
4. Put the washer (24) and the nut (23). The nut (23) must be locked by a conventional mechanical system (refer to the drawing). As to the RBL hull-fitting, it is possible to add a second nut acting as a lock-nut (see drawing C1285).
5. Position 0-ring (13) - previously greased - and flat seal (7) and carefully introduce the sensor.

Take care to not grease the electrode.

Use grease supplied with spares.

When using anti-fouling paint,

DO NOT PAINT THE ELECTRODES.

Attention: Red mark on sensor-head must be directed towards the bow.

6. Screw sensor nut (8). Do not forget the circlips (15).

DO NOT GREASE THE ELECTRODES

2.4 WELDED-TO-HULL-FITTING WITHOUT VALVE TYPE 48.1.RI WITH 48.1.RB SENSOR

(Drawing n° C1287)

1/ Drill a 77 mm diameter hole in the hull. Do an external chamfer of 5 mm (45°) for welding.

2/ Position hull-casing (1). To obtain accurate positioning, follow suggested procedure on the drawing. After three or four spots have been welded on internal side of hull, remove the mechanical system and check the positioning. Hull-casing must be flush with the hull. After welding, grind the external seam on a level with hull surface in order to allow piece (16) to butt on piece (1).

IMPORTANT : Hull-fitting mechanical tolerances are adjusted. In order to avoid any destroying risk, do not heat the hull-fitting when welding it.

3/ Fill the inner part of outer bush ref (16) with self polymerizing silicone rubber. Fill only the part indicated on the drawing. Replace the bush, check that bush is properly clipped and that nothing protrudes. Test the clearance by introducing the sensor preferably from outside. Let the paste harden.

In most cases, lower flange (2) is already welded to hull casing (1).

4/ Weld the thru-bolts (3).

5/ Grease O-ring (13) and position it.

6/ Do not forget flat seal (7). Introduce and grease the sensor. Install sensor-flange (8). Screw the thru-bolts with (19) + (18). Do not forget circlips (15).

Attention: To introduce sensor, use grease supplied with spares. When using anti-fouling paint, DO NOT PAINT THE ELECTRODES, DO NOT GREASE THE ELECTRODES. When properly positioned, the sensitive surface of the sensor protrudes at least 1 mm from external bush. The red mark on the sensor head is directed towards the fore of the vessel.

2.5 LENS PROBE WITH HULLFITTING MADE OF STAINLESS STEEL or Aluminium

A/ INSTALLATION PROCEDURE

1. Drill a 184mm hole in the hull. Do an external chamfer of 5mm (45°) for welding.
2. Position hull-fitting in the correct mounting direction.

**The reference mark drawn on hull-fitting is oriented towards bow, it must be exactly parallel to the vessel axis.
The hull-fitting defines the mounting direction of the lens probe.**

When the hull-fitting is welded, grind the external seam on a level with hull surface in order not to create hydraulic interferences around the probe.

3. Weld a steel pipe to back of hull-fitting.
Ø = 40mm - Thickness = Minimum 5mm
This pipe will be stopped at 50mm above maximum waterline.
4. Introduce the probe after pulling watertight cable into the pipe.
5. Brush probe bottom with watertight rubber before fixing it with its 4 screws.

**Caution : DO NOT GREASE THE ELECTRODES.
When using anti-fouling paint, DO NOT PAINT THE ELECTRODES.**

B/ DISMOUNTING AND CHANGING OF SENSOR

- 1/ Cut off power supply of the electronic.
- 2/ Disconnect the watertight cable sensor from the electronic.
- 3/ Strongly attach the watertight cable to a rope of at least the length of pipe.
- 4/ Send a diver to unscrew the four fixation screws of sensor.
- 5/ Screw-up the two extraction screws in order to push out the sensor from its hullfitting.
- 6/ Extract the complete defective sensor with its watertight cable and the rope attached to it.
- 7/ Strongly attach the new sensor's watertight cable to the rope and pull back up the cable for a new connection.

Caution: Before replacing the sensor in its hullfitting, don't forget to apply the watertight o'ring by silicone mastic.

This equipment is DNV and GL typed approved.

3. INSTALLING THE ELECTRONIC UNIT

The BLIND ANTHEA can be flush mounted on to the bulkhead at any angle attached with 4 screws.

- ◇ The cover of the BLIND ANTHEA is hinged. Leave enough space on the left side for opening.
- ◇ After terminal connecting, pull out as many wires as possible before tightening stuffing boxes in order to limit HF radiations inside unit.
- ◇ If wires are hardened, they should not be hardened beyond stuffing boxes input and should be grounded to casing via stuffing boxes.

The equipment is designed for a battery power supply of 24 volts -10% +30%. Its average consumption is 200 mA.

The BLIND ANTHEA is protected against polarity reversal of the power supply; if it does not work, reverse the wires.

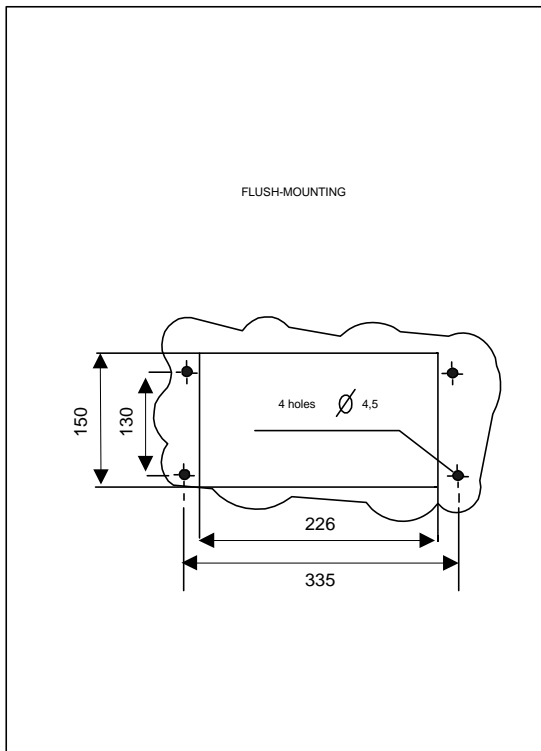
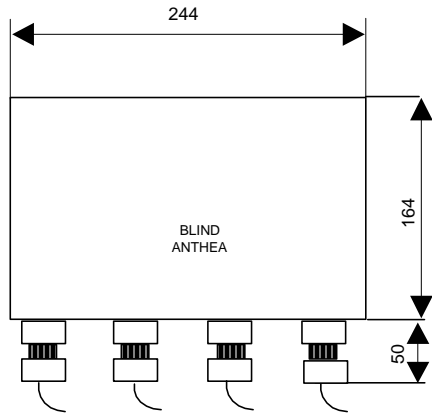
The sensor cable is 16 meters long. For greater lengths (up to 150 m), use two junction boxes and two separate shielded cables (see drawing on next page).

For a 24 Vdc power supply, the value of the fuse is 1A.

For a 220 Vac power supply, the value of the fuse is 125mA.

3.1 ELECTRONIC CASES: SIZE AND INSTALLATION

**BLIND ANTHEA
MOUNTING**



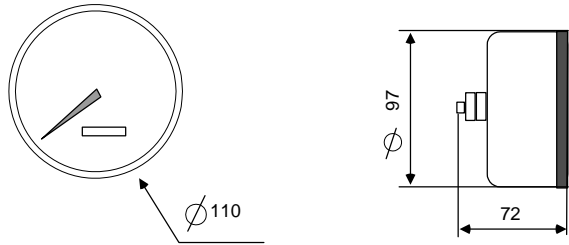
3.2 INSTALLING THE ANALOG SPEED AND DISTANCE REPEATER

The speed and distance repeater is a wide-angle galvanometer with a waterproof front surface.

It can be placed on an outside panel. The rear part of this panel however, must be protected from water projections.

This repeater also has a 12V - 35 mA lighting. Power supply comes from the ANTHERA.

ANALOG SPEED AND DISTANCE REPEATER GA120

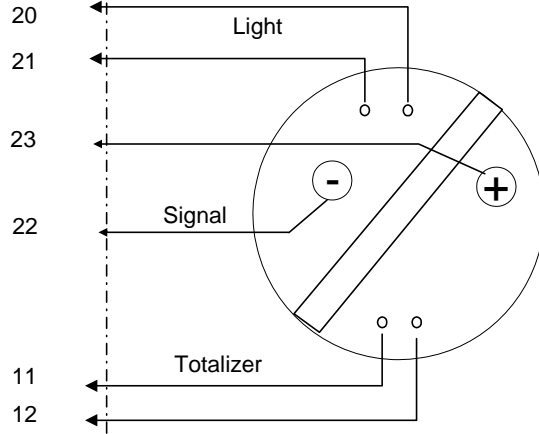


GA120 (Front view)

GA120 CONNECTIONS

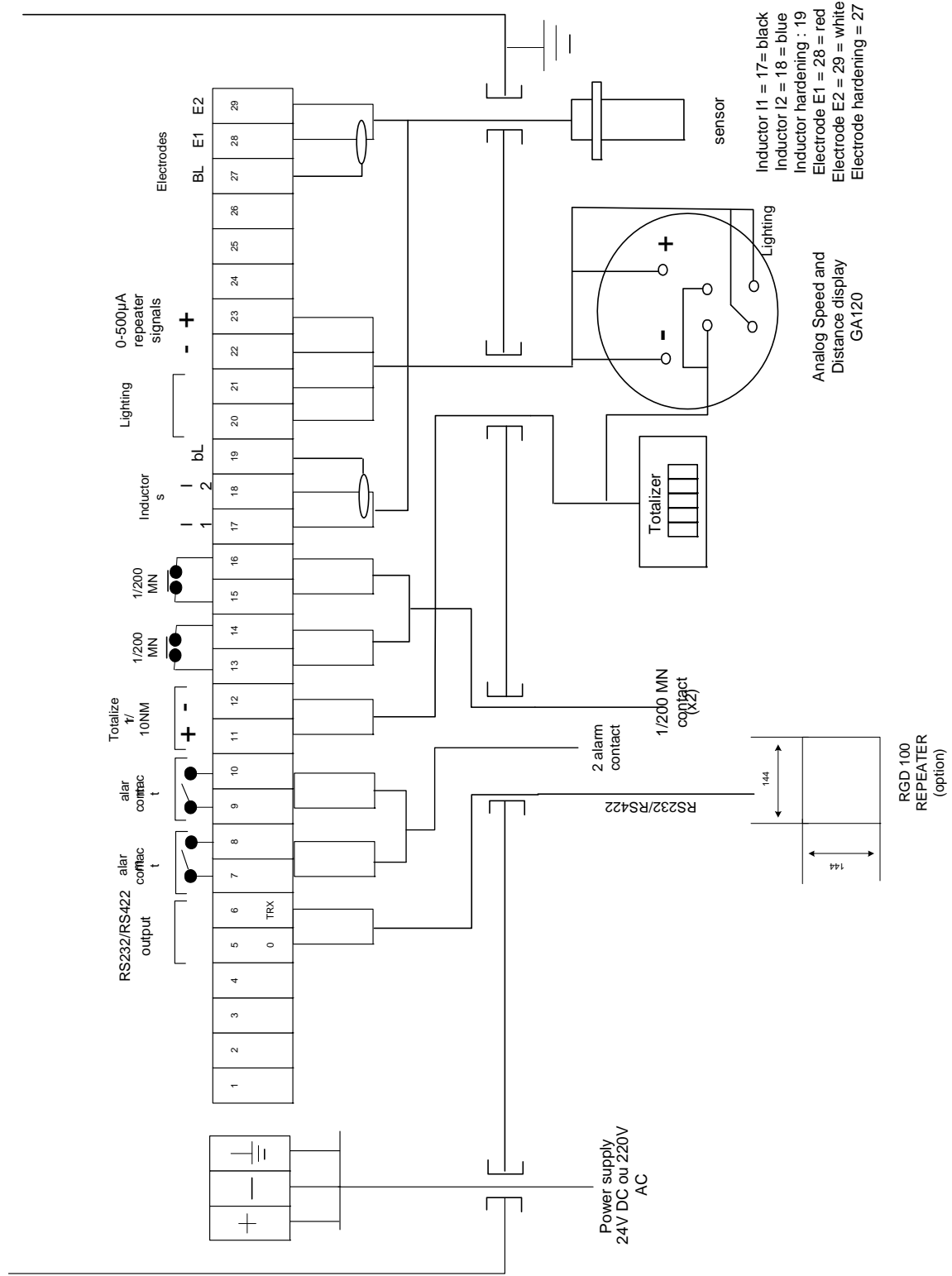
ANTHEA
Cabinet

GA120 (Back view)



3.3 SUB-SYSTEM CONNECTIONS

ANTHEA CONNECTIONS



3.4 COMBINED SPEED AND DISTANCE REPEATER : INSTALLATION

The repeater is a 144 x 144 mm watertight case.

It shows:

Digital and pseudo-analog speed 1/20 knot definition

Distance/reset: 1/10 mile definition

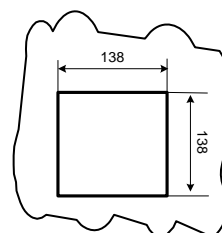
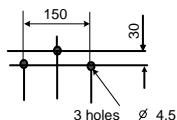
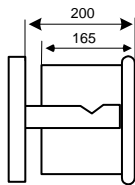
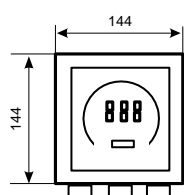
Log status (test - alarms)

Reset and brightness control are on front panel

Power supply: 24V -10 % to 30 %

Wiring is made via terminal and stuffing box, 5 repeaters can be connected

RGD100 REPEATER

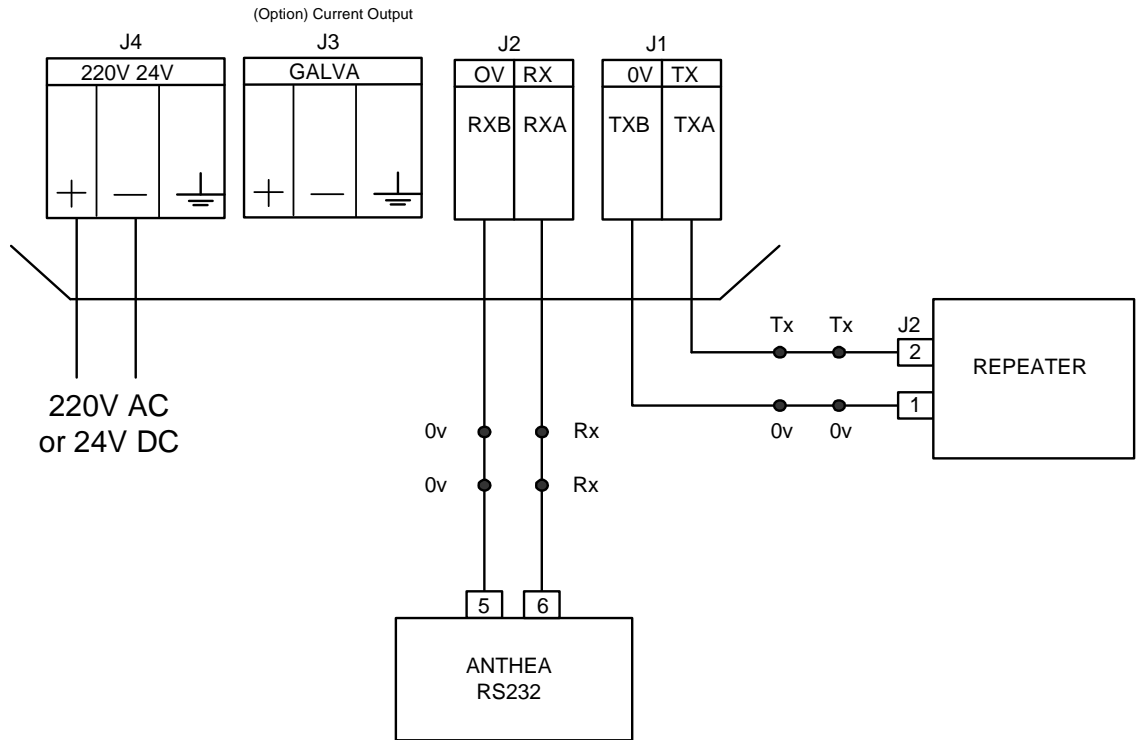


Bracket mounting

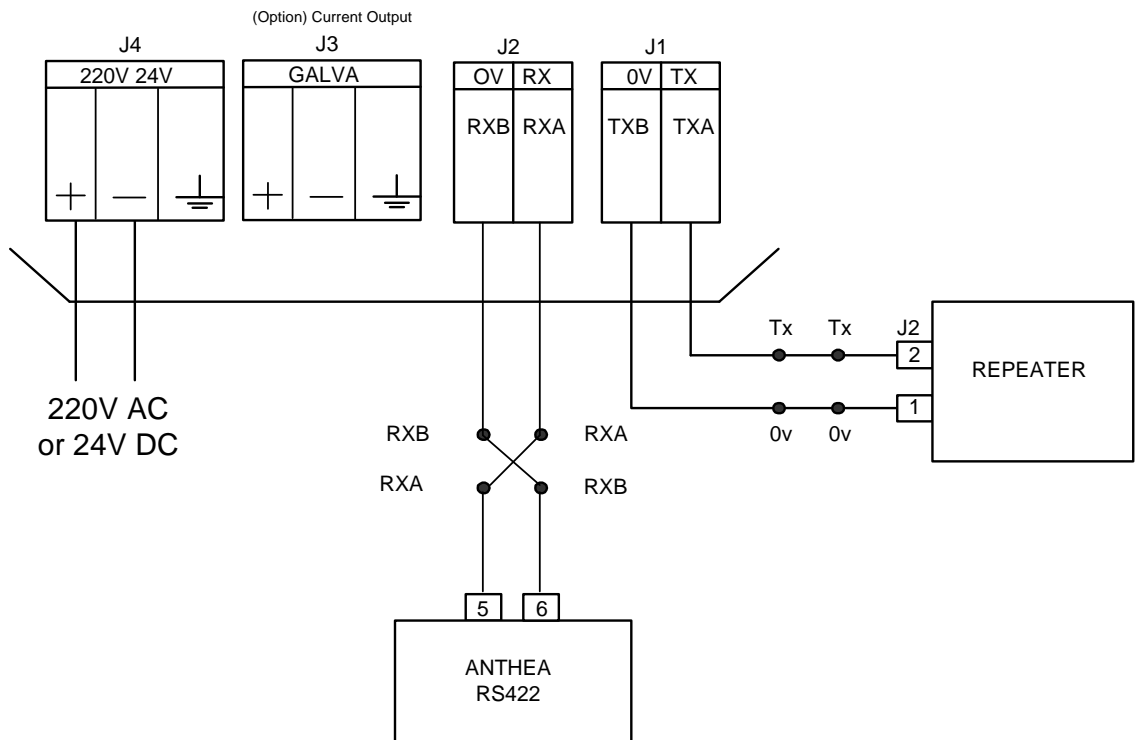
Flush mounting

RGD100 CONNECTING

RGD100 RS232



RGD100 RS422



4. TESTS, ADJUSTMENTS AND CALIBRATION UPON FIRST USE

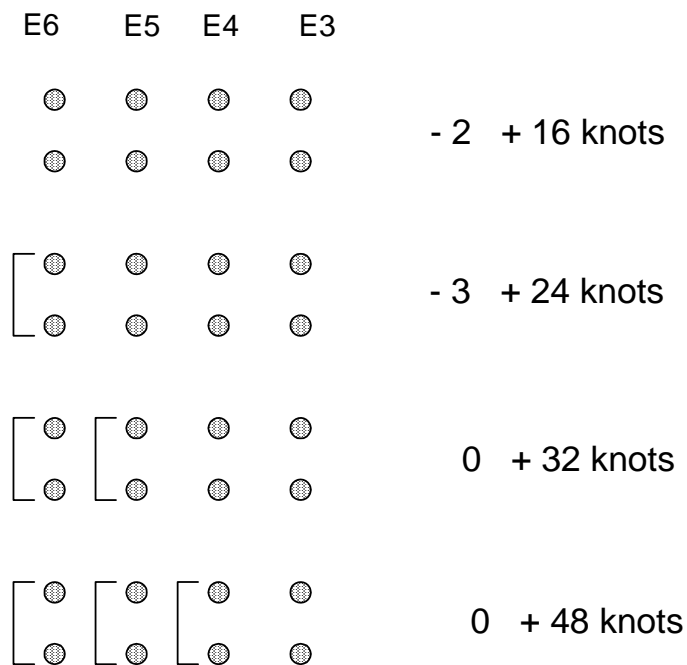
Preliminary tests

Once installation is completed, a first test must be performed before turning the power on.

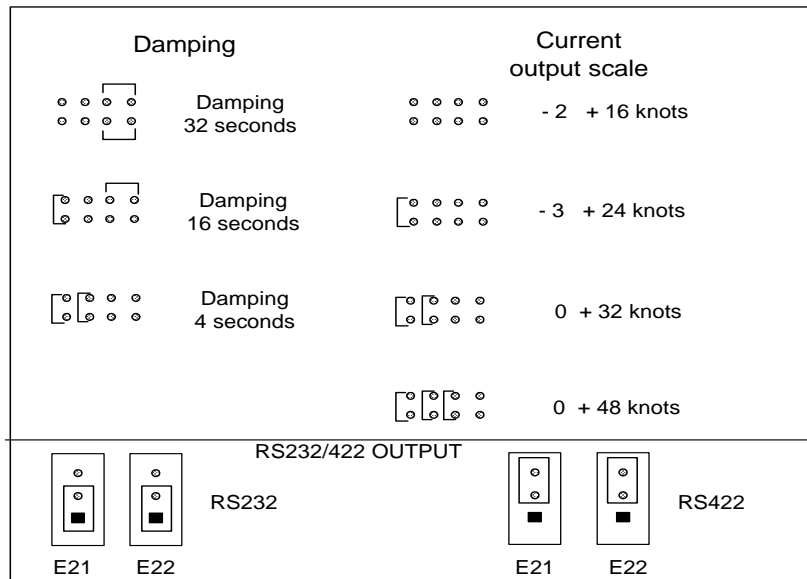
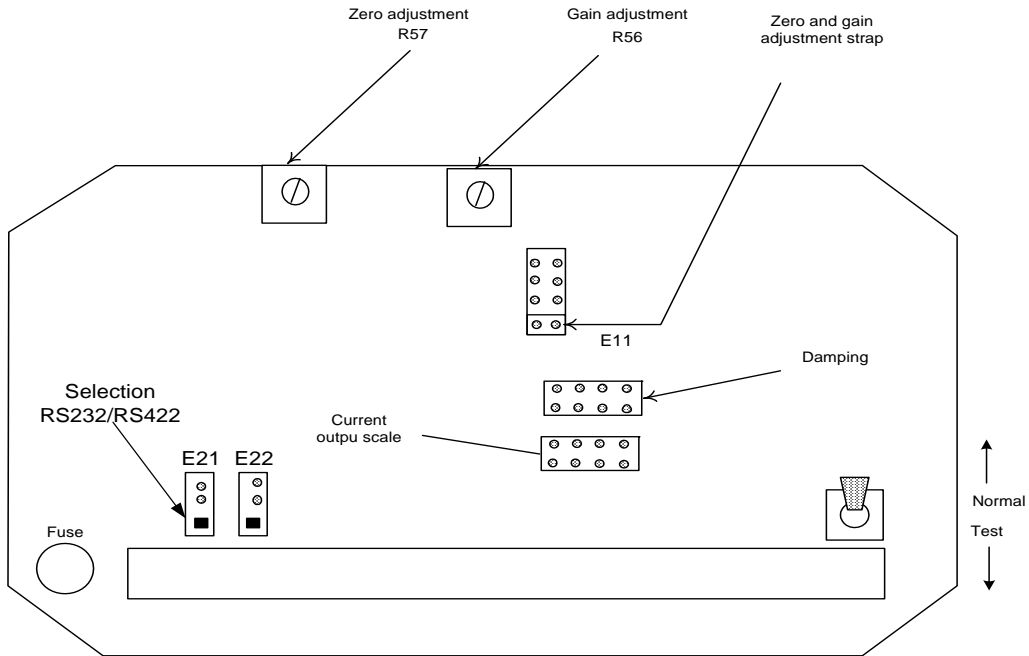
Open the BLIND ANTHEA and move the Normal - Test switch (S1) to the Test position. Turn the button clockwise to turn the device on. If nothing appears on the speed repeater, this means that the ANTHEA is not receiving any current. Check the battery charge, then the fuse.

When working in Test mode, the log is at about 80 % of the scale.

In case a GA120 galvanometer is used, make sure that strap position corresponds to the galvanometer scale, that is:



BLIND ANTHEA BOARD STRAP POSITIONS



Zero adjustment

When ship is motionless on dead calm water, speed can be above zero. You then have to correct this zero shifting.

Make sure there is no undertow.

You can easily check it by putting sensor back to front to check zero does not change.

If it does, zero can be adjusted by equalizing absolute speed values when sensor is in normal position and is back to front. Do not forget then to put sensor back in correct position (red mark towards ship bow).

Zero adjustment process

Put strap E11

Adjust with R57 potentiometer

Once adjustment has been achieved,
take strap E11 off so as to set it

⊗ ⊗ E15

⊗ ⊗ E13

⊗ ⊗ E12

⊗ ⊗ E11

Gain adjustment process

Switch "TEST" mode on, and wait a few seconds till speed stabilizes.

Note test value.

Calculate new test value, i.e.:

Example: Indicated speed on "TEST" position is 20 knots and we want to correct gain by -0,8 %.

$$\frac{20.0 \times 0,8}{100} = 19,84 \text{ knots}$$

Gain adjustment process

Gain adjustment process

Strap E11

Adjust gain with R56 potentiometer

Once gain has been adjusted, take
strap E11 off, so as to set adjustment

⊗ ⊗ E15

⊗ ⊗ E13

⊗ ⊗ E12

⊗ ⊗ E11

Switch to "NORMAL" position.

4.1 LOG CALIBRATION

An E/M log measures speed and distance in relation to water. When there is no current, the distance indicated by the log is the distance in relation to the bottom or the true distance.

Several methods can be used:

a) Empirical method

Using the average of the measurements of long distances covered in comparison with the actual distances.

b) Rational method

Using the measurements of speed in covering the same base distance several times.

The device is set for the average sensitivity of its sensors in the factory.

If the first method is used, calculate the average relative error for a certain number of runs at different times and with different tide levels, but at roughly the same speed.

It is convenient to calculate these errors in percentages. The average error is calculated by taking the average of the relative errors. A large enough number of runs must be made, as in the following tables:

Runs listed by order	1	2	3	4	5	6	7	8	9	10
Error	- 2%	- 5%	+ 7%	- 6%	+ 2%	+ 1%	+ 4%	+ 3%	+ 1%	+ 3%

$$- 2 - 5 + 7 - 6 + 2 + 1 + 4 + 3 + 1 + 3 = + 8$$

The average relative error is $\frac{8}{10} = + 0,8 \%$

The correction is: - 0,8 %

4.2 CALIBRATION OVER SHORT DISTANCES

It is possible to calibrate the log with precision by covering a known base distance defined by alignment on the shore, preferably following a route defined by an alignment.

Calculating true or real speed:

Clock the time needed to cover the base distance: the true or real speed V_r is:

$$V_r = \frac{D_r}{T_r} \times 3600$$

D_r = Real distance covered

T_r = Time taken to cover the distance in seconds

The factor 3600 comes from the fact that the speed is measured in knots (miles per hour) and the time in seconds.

Calculation of the log speed

The log speed must not be read on the speed display as the measurement would not be precise enough. The average speed must be determined by clocking the time taken to complete the distance.

A second stop watch is useful, but if you only have one, the same method can be used by taking the times on the first stop watch as you go.

With a second stop watch, measure the time taken to cover the distance displayed on the distance counter. Start the stop watch as soon as the first one tenth of a mile figure changes after entering the base distance zone. Stop the stop watch when the base distance has been covered or just before reaching the end of the distance when the one tenth of a mile figure changes.

Do not change the speed or the direction of the boat until this measurement has been taken.

Log speed V_l is: $V_l = \frac{D_l}{T_l} \times 3600$

Let D_d and D_f respectively be the distances displayed at the beginning and at the end of the trip; the distance displayed on the log will be:

$$D_l = D_f - D_d$$

If the time measured between the display of D_d and D_f is T_l , the average speed indicated on the log is:

$$V_l = \frac{D_l}{T_l}$$

Tr and T1 are not identical, since the beginning and the end of each of these timings are not identical.

If the base distance is long enough to be able to accept an approximation of a tenth of a mile, just not the indications on the distance counter upon entering and leaving the base distance zone.

The above measurements are to be taken over several runs.

a) When in a zone where the current remains constant throughout the tests, the base distance zone should be covered a second time in the opposite direction, carrying out the same operations. The average of the speeds obtained is then calculated:

$$V_{\text{average}} = \frac{V1 + V2}{2}$$

b) If the current is not constant, a third run in the same direction as the first will be made, as long as the tests are made consecutively with no time out between any two test runs. The average is calculated as follows:

$$V_{\text{average}} = \frac{V1 + 2V2 + V3}{4}$$

V1 = speed calculated on the first run

V2 = speed calculated on the second run

V3 = speed calculated on the third run

Always try to operate at the speed given by the log, modifying the engine speed controls if necessary.

Do not perform the measurements while the tide is turning.

Having found the average real speeds and the average log speeds, a simple calculation will provide the percentage of error of the log.

The percent error is: $100 \times (V1 - VR) / V1$

This error may be positive or negative.

Example: suppose that 1.1 miles are covered in a clocked time of $Tr1 = 364$ seconds.

The real speed will be:

$$\frac{1,1 \times 3600}{364} = 10,9 \text{ knots}$$

The average real speed will be:

$$\frac{10,1 + 10,9}{2} = 10,5 \text{ knots}$$

Suppose that during the first run over the base distance, the stop watch was started when the distance counter was at: **24.1 miles**, and that it was stopped when the distance counter was at: **25.4 miles**, the stop watch will have run 400 seconds.

The distance read from the distance counter will be: $25.4 - 24.1 = 1.3$ mile.

Calculating the indicated speed gives:

$$\frac{1,3 \times 3600}{400} = 11,7 \text{ knots}$$

During the second run the stop watch was started when the distance counter was at **26.0 mile** and stopped when the distance counter was at **27.2 miles**, the stop will have run 372 seconds.

The distance read from the distance counter is: $27.2 - 26 = 1.2$ miles.

The speed calculated is:

$$\frac{1,2 \times 3600}{372} = 11,6 \text{ knots}$$

The average value of the speeds indicated is:

$$\frac{11,7 + 11,6}{2} = 11,65 \text{ knots}$$

Error correction:

First evaluate the error in percentage.

In the above example, the error:

$$\frac{100 \times (11,65 - 10,5)}{11,65} = + 10 \%$$

The correction to be made is therefore: - 10 %.

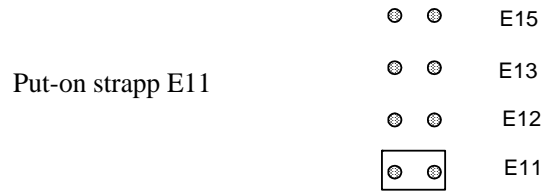
Switch "TEST" on and wait a few seconds till speed display is stabilized.

Note test value.

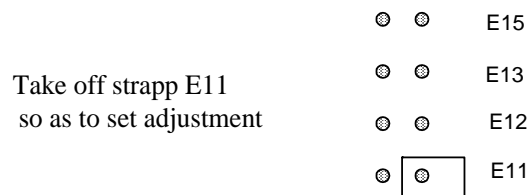
Calculate new test value: for example:

Test value = 18 knots

$$\text{New value} = 18 \text{ knots} - \frac{18 \times 10}{100} = 16,2 \text{ knots}$$



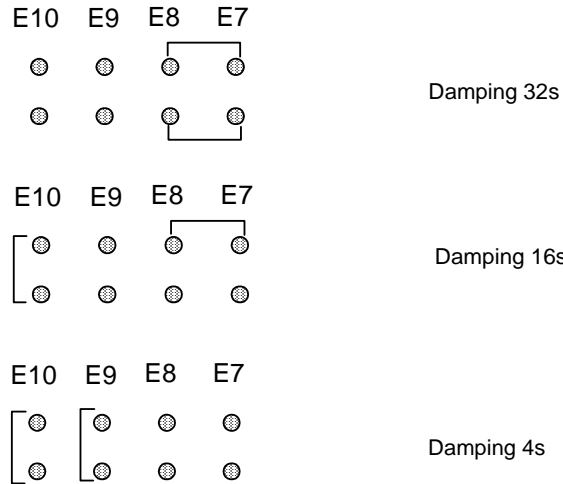
Adjust potentiometer R56 so as to bring test value back to 16,2 knots.



Switch on "Normal" position (N).

4.3 DAMPING ADJUSTMENT

Three damping possibilities are available: 4s, 16s, 32s.



5. USE OF BLIND ANTHEA

5.1 LINEARITY ADJUSTMENT

SPECIAL PROGRAMMING CONSOLE FOR BEN E/M LOGS CALIBRATION

1/ Connect the Programming console on the Anthea log RS232 output (Sub D9 Connector P2)

2/ At first, all the calibration points are at zero. Proceed to the speed calculations to determine an error curve (true speed/sensor speed).

Example:

True speed (in knots)	Display speed (in knots)
10.4	11.5
18.2	19.4
26.1	27.6

Enter correction couples

Display on Prog. consol	Press	Action
Adjust 1st linearization point (log speed) *1 Log speed xx.x 1 Log speed 10.4	ENTER 10.4	PRESS ENTER
Adjust 1st linearization point (true speed) * 1 True speed xx.x 1 True speed 11.5	ENTER 11.5	PRESS ENTER
Adjust 2nd linearization point (log speed) * 2 Log speed xx.x 2 Log speed 18.2	ENTER 18.2	PRESS ENTER
Adjust 2nd linearization point (true speed) * 2 True speed xx.x 2 True speed 19.4	ENTER 19.4	PRESS ENTER
Adjust 3rd linearization point (log speed) *3 Log speed xx.x 3 Log speed 26.1	ENTER 26.1	PRESS ENTER
Adjust 3rd linearization point (true speed) *3 True speed xx.x 3 true speed 27.6	ENTER 27.6	PRESS ENTER

0 knots corresponds to zero correction.

If all the values have been correctly programmed, the programming console displays: OK to confirm that all the parameters have been taken into account.

6. SERIAL OUTPUT NMEA 0183 – IEC 61162-1

6.1 DATA TRANSMISSION

- baud rate 4800
- data bits 8 (D7 = 0) , parity none
- stop bits 1

6.2 FORMAT OF SENTENCE INFORMATION

Version single axis:

\$ V M V H W , , , , x x x . x x , N , , * h h <CR> <LF>

\$ V M V L W , x x x x x . x , N , x x x x x . x , N * h h <CR> <LF>

\$ P B E N , 0 1 , a a a a * h h <CR> <LF>

Version dual axis :

\$ V M V H W , , , , x x x . x x , N , , * h h <CR> <LF>

\$ V M V L W , x x x x x . x , N , x x x x x . x , N * h h <CR> <LF>

\$ P B E N , 0 1 , a a a a * h h <CR> <LF>

\$ V M V B W , x x x . x x , x x x . x x , A , , , V , , V , , V * h h <CR> <LF>

6.3 SENTENCE DESCRIPTION

--. Water speed and heading

\$ V M V H W , , , , x x x . x x , N , , * h h <CR> <LF>

\$ V M V H W : Start of sentence and identifier

x x x . x x : longitudinal water speed in Knots

N : Knots

hh : Cheksum

message recurrence 0.5 second

--. Dual ground / water speed

\$ V M V B W , x x x . x x , y y y . y y , A , , , V , , V , , V * h h <CR> <LF>

\$ V M V B W : Start of sentence and identifier

x x x . x x : Longitudinal water speed , knots

y y y . y y : Transversal water speed, knots

A : data valid , **V** : data invalid

hh : Cheksum

message recurrence 0.5 second

-- Distance travelled through the water

\$ V M V L W , x x x x x . x , N , y y y y y . y , N * h h <CR> <LF>

\$ V M V L W : Start of sentence and identifier

x x x x x . x : Total cumulative distance, nautical miles

y y y y y . y : Distance since reset, nautical miles

N: nautical miles

hh : Cheksum

message recurrence 1 second

-- Proprietary sentences

\$ P B E N , 0 1 , a a a a * h h <CR> <LF>

\$ P B E N , 0 1 , : Start of sentence and identifier

a a a a : alarms

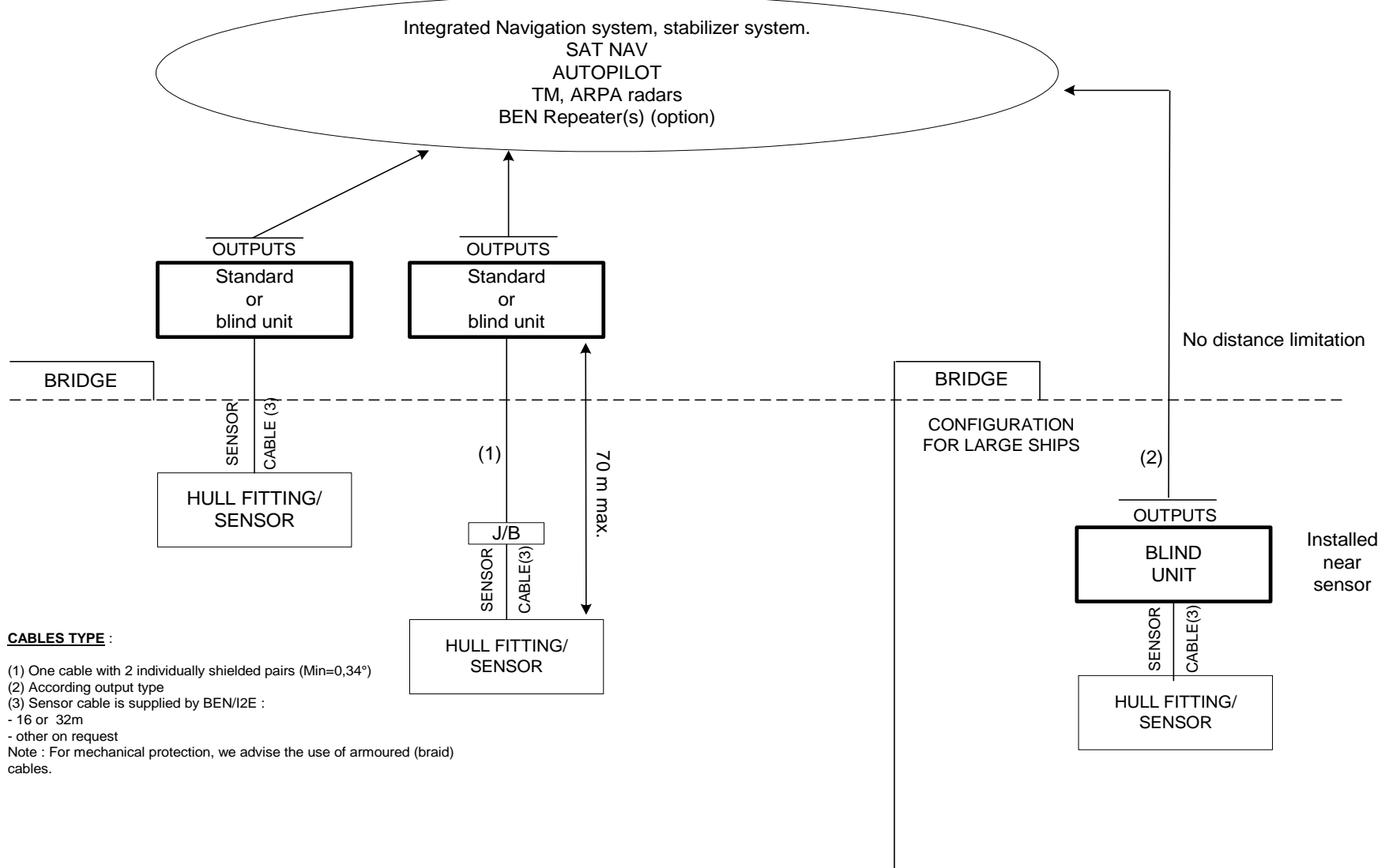
hh : Cheksum

message recurrence 1 second

DRAWINGS

N°	
	Cabling and installation configuration
C1285	Probe 48.1 RVB/hullfitting 48.1 RBL
C1287	Probe 481 RA/hullfitting 48.1 RA Probe 481 RB/hullfitting 48.1 RI
C1301	Probe 481RB/hullfitting 48.1 RB
D0342	Probe 48.1 RVB/hullfitting 48.1 RVB Probe 65.2 RVB/hullfitting 65.1 RVB
D0343	Probe 48.1 RVB/hullfitting 48.1 RVI Probe 65.2 RVB/hullfitting 65.1 RVI
11850-C	BSR Cabling
F0189-C	DOB Connection
F0256-C	DOB Configuration
F0344-M	DOB 232/422 Outlines and mounting
6631-M	Blind ANTHEA : size and installation
7851-M	"Lens" sensor and hullfitting
F0354-M	"Lens" sensor and Aluminium hullfitting

CABLING AND INSTALLATION CONFIGURATION



CABLES TYPE :

- (1) One cable with 2 individually shielded pairs (Min=0,34°)
 - (2) According output type
 - (3) Sensor cable is supplied by BEN/I2E :
 - 16 or 32m
 - other on request
- Note : For mechanical protection, we advise the use of armoured (braid) cables.

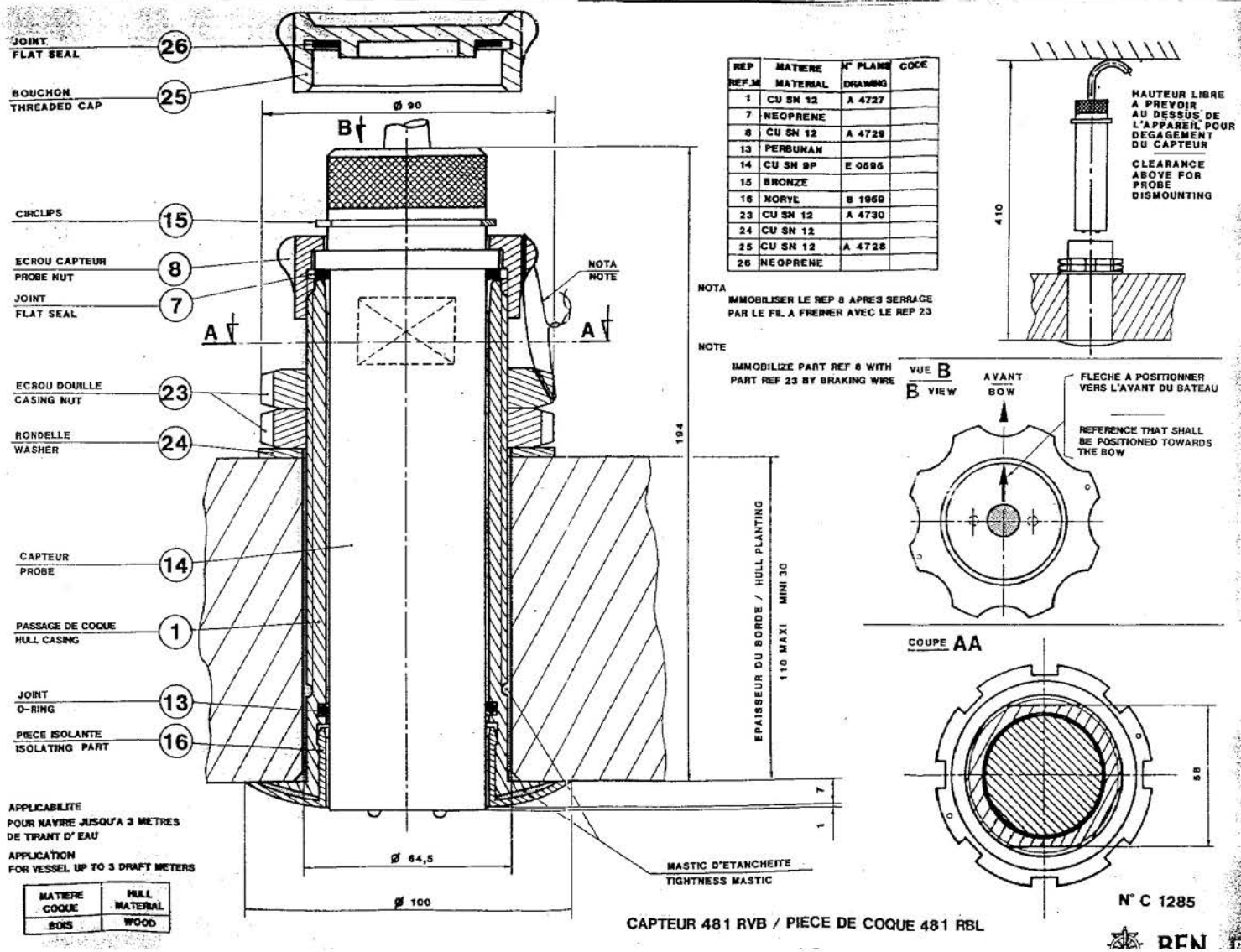
03MU002-F

ANTHEABLIND OPERATION AND INSTALLATION MANUAL

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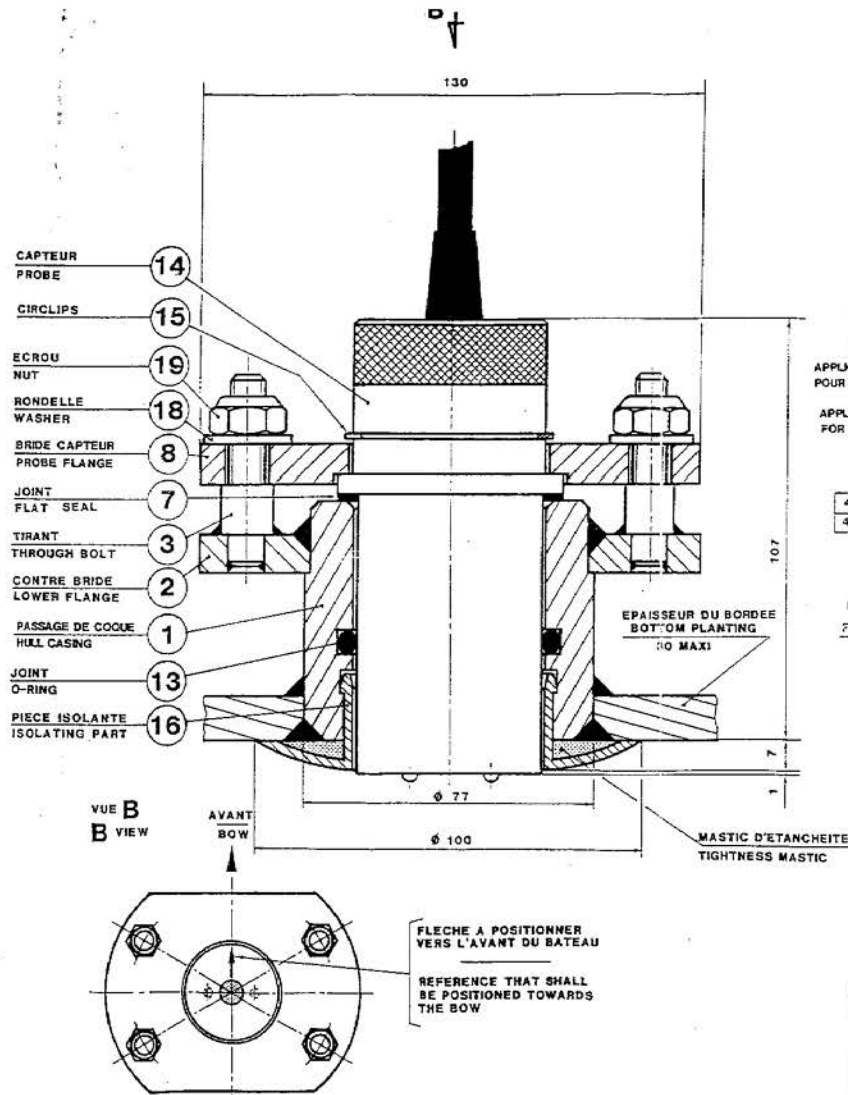
ANTHEA BLIND OPERATION AND INSTALLATION MANUAL

03MU002-F

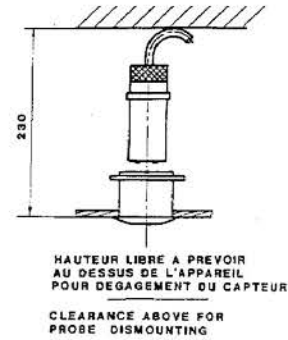


ANTHEA BLIND OPERATION AND INSTALLATION MANUAL

03MU002-F



REP REF.M	MATIERE MATERIAL RA / RA	MATIERE MATERIAL RB / RI
1	AG 4	Z2CN18 10 304 L
2	AG 4	Z2CN18 10 304 L
3	AG 4	Z2CND17 12 316 L
7	HYDROLIT	HYDROLIT
8	AG 4	Z2CN18 10 304 L
13	PERBUNAN	PERBUNAN
14	AG 5	CU SN 9P
15	XC 75 1070	BRONZE
16	NORYL	NORYL
18	Z2CN18 10 304 L	Z2CN18 10 304 L
19	AG 4	Z2CN18 10 304 L



APPLICABILITE
POUR NAVIRE JUSQU'A 3 METRES DE TIRANT D'EAU

APPLICATION
FOR VESSEL UP TO 3 DRAFT METERS

	MATIERE COQUE	HULL MATERIAL
481 RA	ALUMINIUM	ALUMINIUM
481 RB	ACIER	STELL

OUTILLAGE PRECONISE POUR SOUDURE
ADJUSTED SYSTEM FOR WELDING

ECROU DE PREFERENCE A OREILLES)
FASTENING NUT (PREFERABLY)

PASSAGE DE COQUE
HULL CASING

BORDE DE CARENE
HULL PLATE

PLAQUE D'ACIER
STEEL PLATE

ETRIER
BRACKET

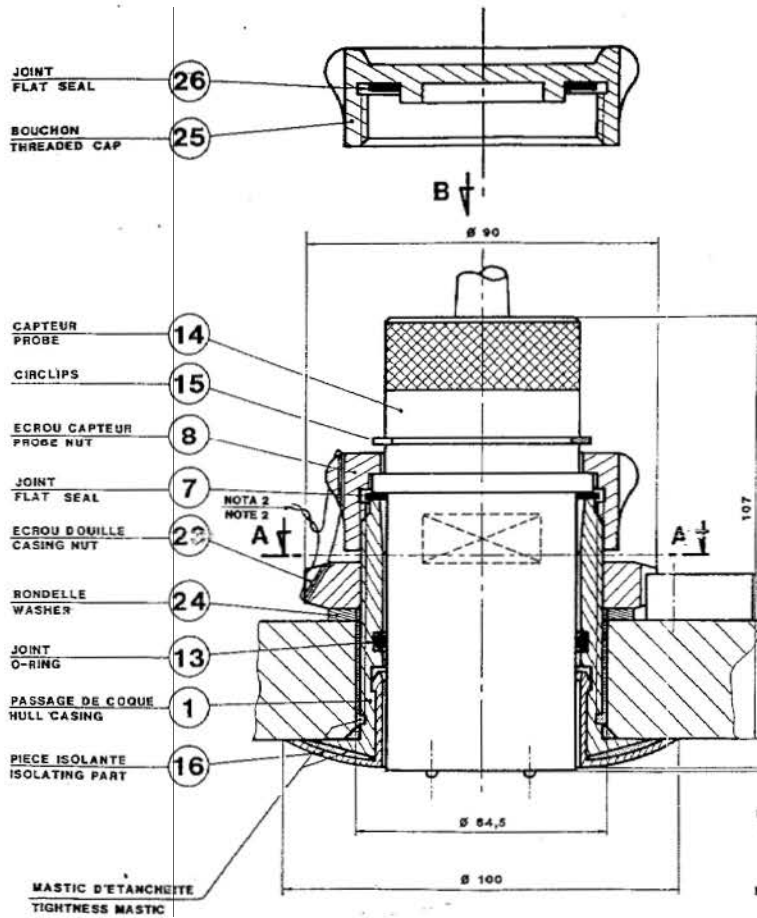
ECROU SOUDE
WELDED NUT

CAPTEUR 481 RA / PIECE DE COQUE 481 RA
PROBE 481 RA / HULL FITTING 481 RA

N° C 1287

CAPTEUR 481 RB / PIECE DE COQUE 481 RI
PROBE 481 RB / HULL FITTING 481 RI





JOINT
FLAT SEAL (26)

BOUCHON
THREADED CAP (25)

CAPTEUR
PROBE (14)

CIRCLIPS (15)

ECROU CAPTEUR
PROBE NUT (8)

JOINT
FLAT SEAL (7)

ECROU BOUILLE
CASING NUT (23)

RONDELLE
WASHER (24)

JOINT
O-RING (13)

PASSAGE DE COQUE
HULL CASING (1)

PIECE ISOLANTE
ISOLATING PART (16)

NOTA 2
NOTE 2

MASTIC D'ETANCHEITE
TIGHTNESS MASTIC

REP.	MATIERE	N° PLANS	CODE
REF. M	MATERIAL	DRAWING	
1	CU SN 12	A 5141	
7	NEOPRENE		
8	CU SN 12	A 4729	
13	PERBUNAH		
14	CU SN 9P	E 0595	
15	BRONZE		
16	NORYL	B 1959	
23	CU SN 12	A 4730	
24	CU SN 12		
25	CU SN 12	A 4728	
26	NEOPRENE		

APPLICABILITE
POUR NAVIRE JUSQU' A 3 METRES DE TIRANT D'EAU

APPLICATION
FOR VESSEL UP TO 3 DRAFT METERS

MATIERE COQUE	HULL MATERIAL
PLASTIQUE BOIS ACIER	PLASTIC WOOD STEEL

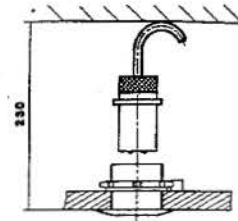
EPAISSEUR DU BORDE
HULL PLANKING
MAXI 30 MINI 10

NOTA 1
EVENTUELLEMENT PREVOIR
L'IMMOBILISATION DE L'ECROU
PAR RAPPORT A LA COQUE
(FOURNITURE CHANTIER)

NOTE 1
IF POSSIBLE IMMOBILIZE NUT
WITH REGARD TO HULL
(YARD SUPPLY)

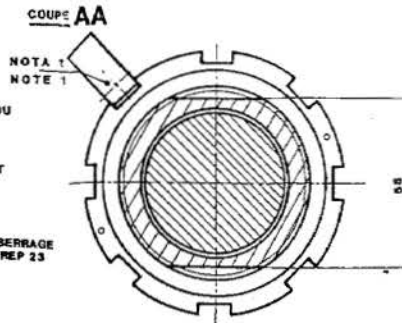
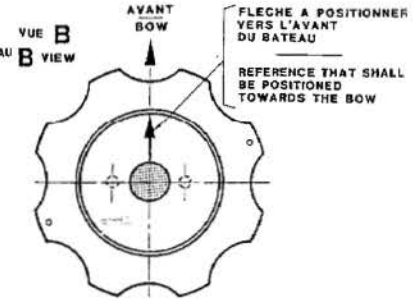
NOTA 2
IMMOBILISER LE REP 8 APRES SERRAGE
PAR LE FIL A FREDER AVEC LE REP 23

NOTE 2
IMMOBILIZE PART REF 8 WITH
PART REF 23 BY BRAKING WIRE



HAUTEUR LIBRE A PREVOIR
AU DESSUS DE L'APPAREIL
POUR DEGAGEMENT DU CAPTEUR

CLEARANCE ABOVE FOR
PROBE DISMOUNTING



CAPTEUR 481 RB / PIECE DE COQUE 481 RB

PROBE 481 RB / HULL FITTING 481 RB

N° C 1301



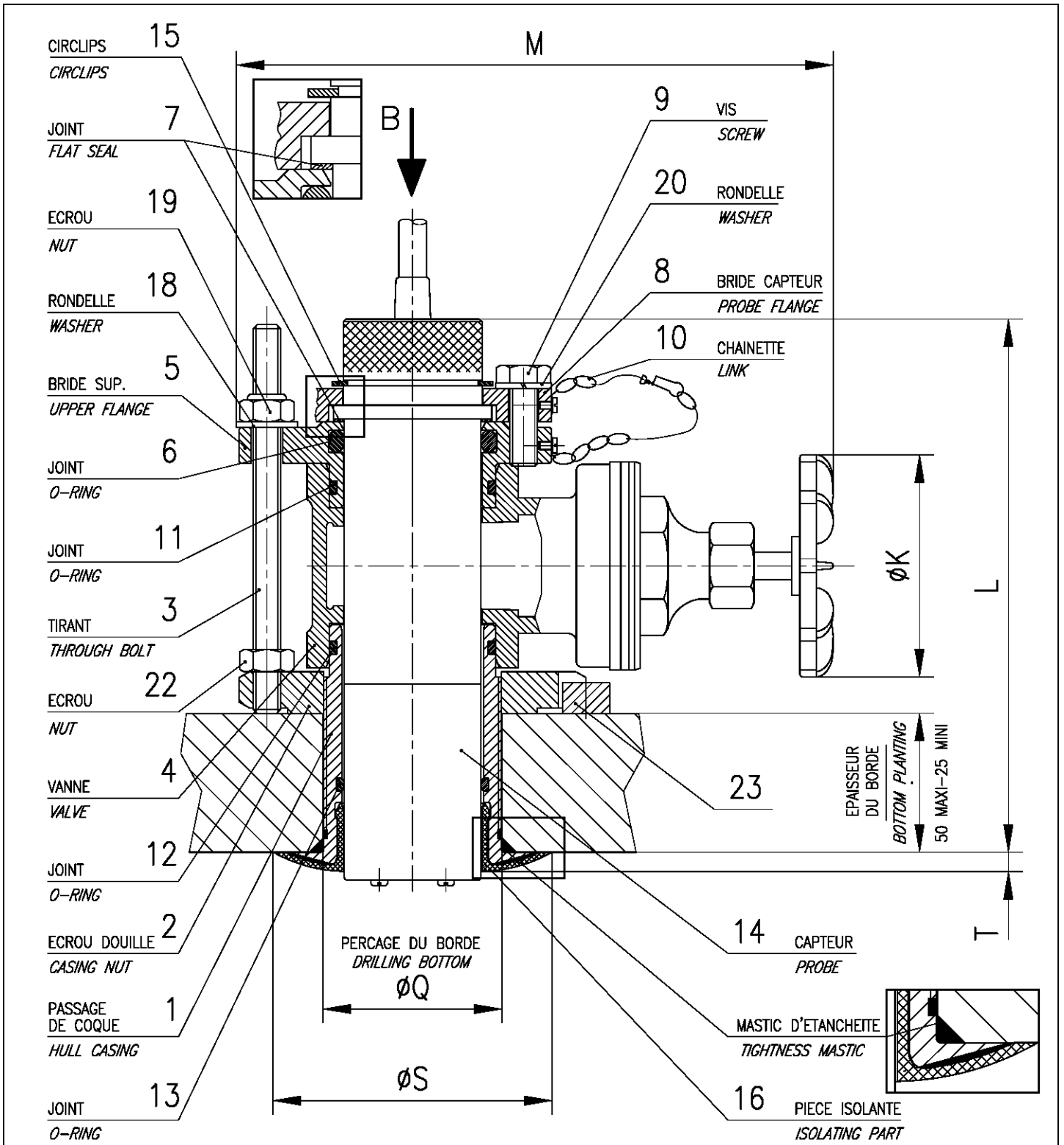
CAPTEUR 481 RVB / PIECE DE COQUE 481 RVB
CAPTEUR 651 RVB / PIECE DE COQUE 651 RVB

PROBE 481 RVB / HULL FITTING 481 RVB
PROBE 651 RVB / HULL FITTING 651 RVB

BEN

N° D 0342

folio 1/4



APPLICABILITE
POUR TOUS TYPE DE NAVIRES

APPLICATION
ALL VESSEL TYPES

	MATIERE COQUE	HULL MATERIAL
481RVB	BOIS PLASTIQUE	WOOD PLASTIC
651RVB	BOIS PLASTIQUE ACIER	WOOD PLASTIC STEEL

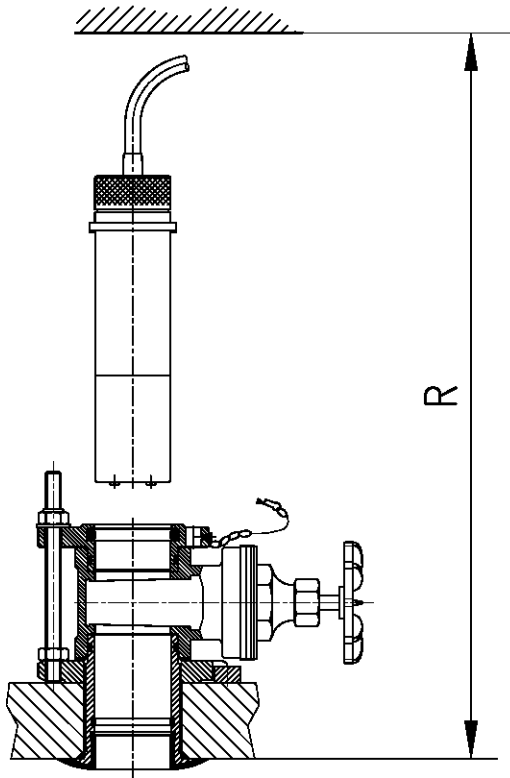
BEN

N° D 0342

folio 2/4

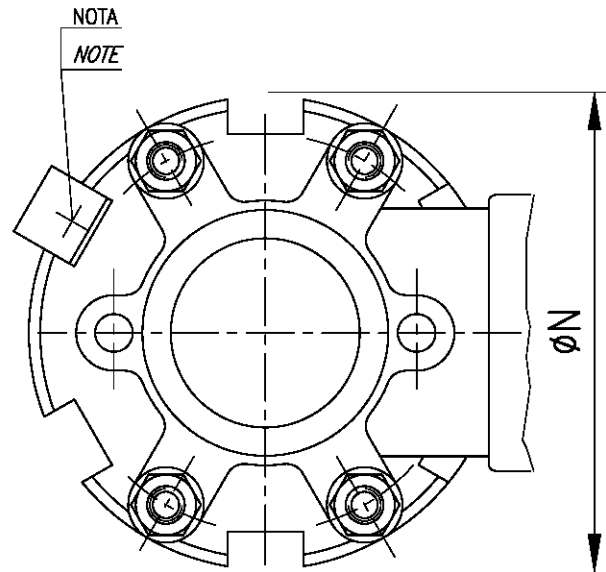
HAUTEUR LIBRE A PREVOIR AU DESSUS
DE L'APPAREIL POUR DEGAGEMENT DU CAPTEUR

CLEARANCE ABOVE FOR PROBE DISMOUNTING



VUE DE DESSUS CAPTEUR RETIRE

VIEW FROM ABOVE WHEN PROBE PULLED OUT



NOTA

EVENTUELLEMENT,PREVOIR L'IMMOBILISATION DE L'ECROU
PAR RAPPORT A LA COQUE (FOURNITURE CHANTIER).

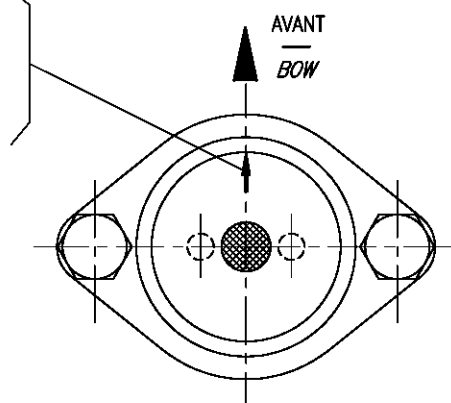
NOTE

IF POSSIBLE IMMOBILIZE NUT WITH REGARD TO HULL
(YARD SUPPLY).

VUE B
B VIEW

FLECHE A POSITIONNER
VERS L'AVANT DU BATEAU

REFERENCE THAT SHALL
BE POSITIONED TOWARDS
THE BOW



BEN

N° D 0342

folio 3/4

TYPE	K	L	M	N	Q	R	S	T
48	∅100	194	230	∅125	∅64.5	415	∅100	7
65	∅125	244.5	305	∅156	∅93	500	∅130	8.5

- NOTA CONCERNANT LE REP.23 POUR LES CHANTIERS.

- LE REP.23 SERT DE BLOCAGE A L'ECROU REP.2 PAR RAPPORT A LA COQUE
- LE FREIN DE L'ECROU SERA SOIT SOUDE SOIT VISSE SUR LA COQUE
- DANS LE CAS D'UNE COQUE PLASTIQUE, LE FREIN D'ECROU SERA COLLE OU VISSE OU STRATIFIE SUR LA COQUE.

- NOTA CONCERNANT LES COQUES PLASTIQUE POUR LES CHANTIERS.

- COQUE PLASTIQUE PLEINE PEAU.
 - APRES AVOIR PERCE LA COQUE ENDUIRE LE PERCAGE DE RESINE.
- COQUE PLASTIQUE TYPE SANDWICH.
 - PREVOIR UN FOURREAU EN BOIS OU EN CONTREPLAQUE ENTRE PIECE DE COQUE ET COQUE POUR EVITER L'ECRASEMENT DE LA COQUE LORS DU SERRAGE DE L'ECROU . CE FOURREAU DOIT FAIRE CORPS AVEC LA COQUE.

- NOTE FOR SHIPYARDS CONCERNING PART REF.23

- *THE PART REF.23 (NUT BREAK) IS USED TO BLOCK THE CASING NUT (REF.2) WITH REGARD TO HULL.*
- *IT IS WELDED OR SCREWED ON THE HULL.*
- *FOR PLASTIC HULL , IT IS STICKED , SCREWED OR STRATIFIED ON THE HULL.*

- NOTE FOR SHIPYARDS CONCERNING PLASTIC HULL.

- FULL (SOLID) SKIN TYPE PLASTIC HULL.
 - *AFTER THE DRILLING OF THE HULL , COAT THE HOLE WITH RESIN.*
- SANDWICH TYPE PLASTIC HULL.
 - *USE A WOOD OR PLYWOOD SHEATH BETWEEN THE HULL FITTING AND THE HULL TO AVOID THE CRUSHING OF THE HULL WHEN BLOCKING THE NUT. THE SHEATH MUST FORM A PART WITH THE HULL.*

REP. REF.M	MATIERE MATERIAL	N° PLANS DRAWING	CODE
1	CU SN 12	3761-M 5751-M	
2	CU SN 12	3762-M 5752-M	
3	Z2CND17-12-03 316L	4666-M	
4	CU PB5 SN5 ZN5	3742-M 3945-M	
5	CU SN 12	3743-M 5754-M	
6	PERBUNAN		
7	HYDROILIT		
8	CU SN 12	3744-M 5755-M	
9	Z2CN18.10 304L		
10	Z2CN18.10 304L		
11	PERBUNAN		
12	PERBUNAN		
13	PERBUNAN		
14	CU SN 9P	3723-M E0661	
15	BRONZE		
16	NORYL	3745-M 5756-M	
18	Z2CN18.10 304L		
19	Z2CN18.10 304L		
20	Z2CN18.10 304L		
22	Z2CN18.10 304L		

BEN

N° D 0342

folio 4/4

CAPTEUR 481 RVB / PIECE DE COQUE 481 RVI
CAPTEUR 651 RVB / PIECE DE COQUE 651 RVI

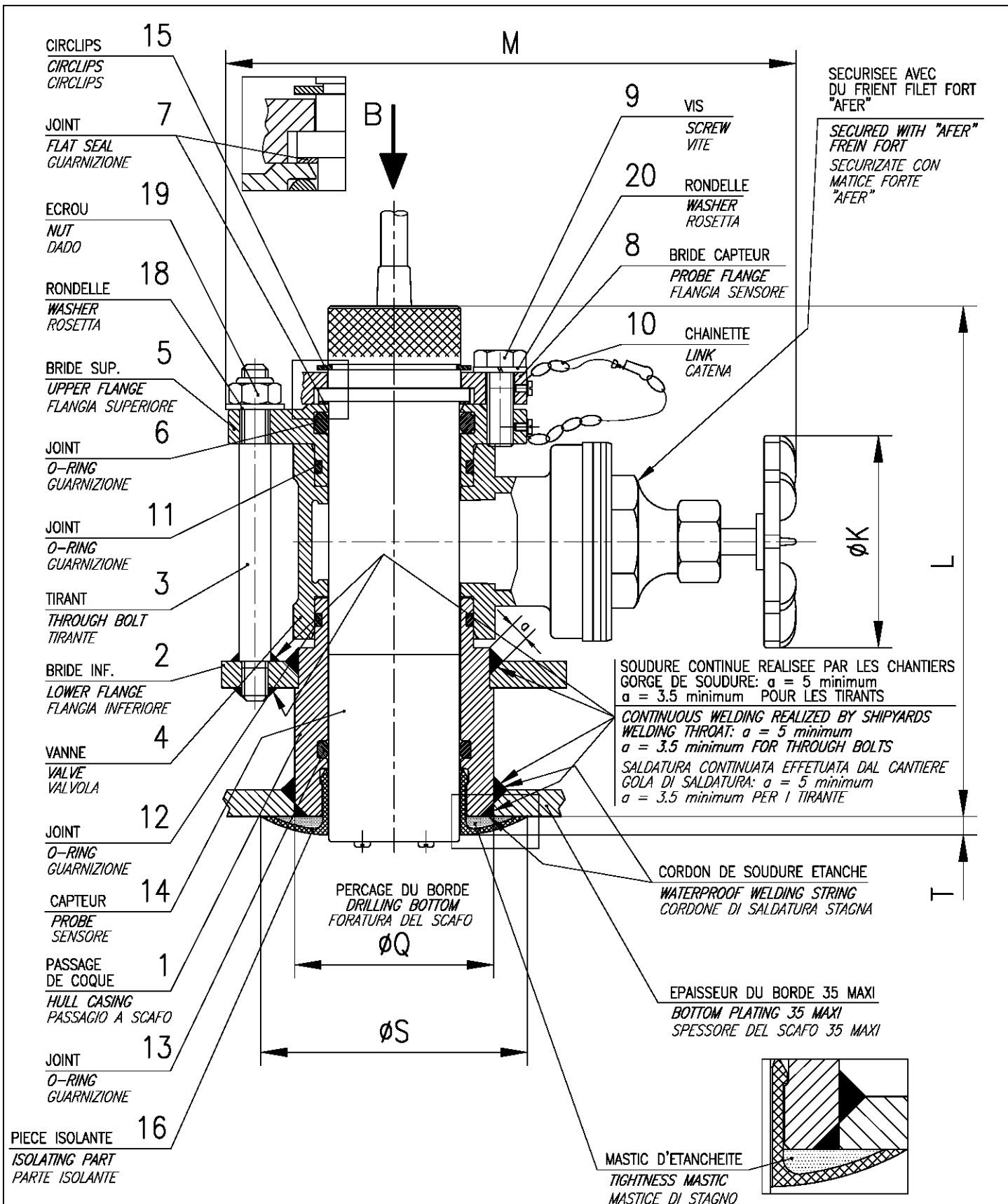
PROBE 481 RVB / HULL FITTING 481 RVI
PROBE 651 RVB / HULL FITTING 651 RVI

SENSORE 481 RVB / PASSAGIO A SCAFO 481 RVI
SENSORE 651 RVB / PASSAGIO A SCAFO 651 RVI

BEN

N° D 0343 B

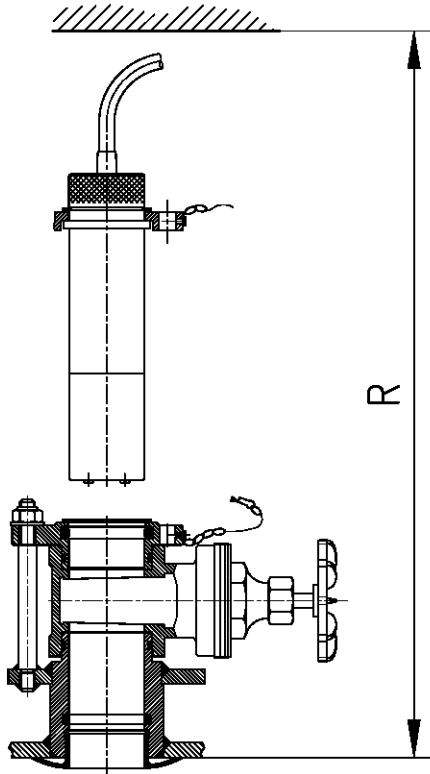
folio 1/5



APPLICABILITE POUR TOUS TYPE DE NAVIRES COQUE ACIER
 APPLICATION ALL VESSEL TYPES STEEL HULL
 APPLICABILE PER OGNI TIPI DI NAVE SCAFO IN ACCIAIO

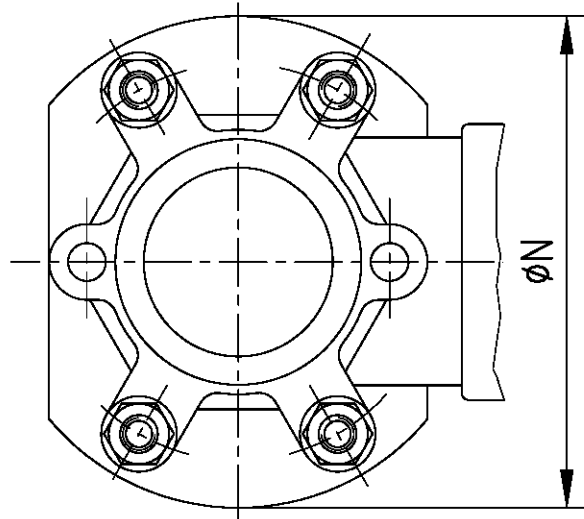
HAUTEUR LIBRE A PREVOIR AU DESSUS
DE L'APPAREIL POUR DEGAGEMENT DU CAPTEUR

CLEARANCE ABOVE FOR PROBE DISMOUNTING
ALTEZZA LIBERA DA LASCIARE SOPRA L'APPARECHIO
PER RITIRO DEL SENSORE



VUE DE DESSUS CAPTEUR RETIRE

VIEW FROM ABOVE WHEN PROBE PULLED OUT
VISTA DI SOPRA SENSORE RITIRATO



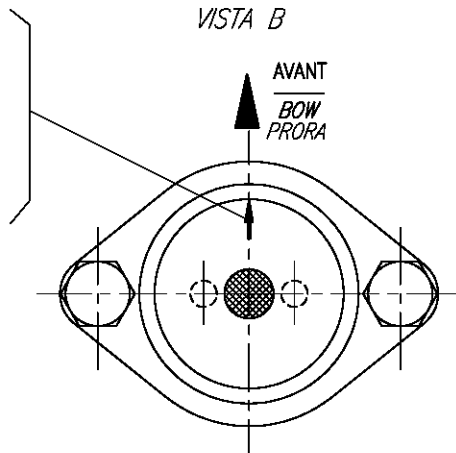
FLECHE A POSITIONNER
VERS L'AVANT DU BATEAU

REFERENCE THAT SHALL
BE POSITIONED TOWARDS
THE BOW

FRECCIA DA
INDIVIDUARE VERSO
LA PRORA

VUE B
B VIEW
VISTA B

AVANT
BOW
PRORA



BEN

N° D 0343 B

folio 3/5

TYPE TYPE TIPO	K	L	M	N	Q	R	S	T
	48	∅100	194	230	∅130	∅77	415	∅100
65	∅125	244.5	305	∅160	∅92	500	∅130	8.5

- NOTA POUR LES CHANTIERS.

- PREPARATION DE LA COQUE:

- FAIRE UN TROU ∅Q DANS LE BORDE.
- FAIRE UN CHANFREIN D'ENTREE DE 5mm A 45°.
- DRESSER LA COQUE SUR UN ∅S.

- APRES SOUDURE DU PIQUAGE SUR LA COQUE:

- PEINDRE L'EXTERIEUR DU PIQUAGE PAR L'INTERIEUR DE LA COQUE APRES SOUDURE DE LA BRIDE REP.2 SUR LE PIQUAGE TOUT EN PRESERVANT L'EXTREMITÉ SUPERIEURE SIEGE DU JOINT D'ETANCHEITE REP.12 AVEC DE LA PEINTURE TYPE : ZINC EPOXY OU ZINC SILICATE.

- NOTE FOR SHIPYARDS.

- HULL PREPARATION:

- DRILL A HOLE ∅Q IN THE HULL.
- MAKE AN INLET CHAMFER OF 5mm AT 45°.
- STRAIGHTEN THE HULL ON THE ∅S.

- AFTER THE WELDING OF THE HULL CASING (REF.1) ON THE HULL.

- AFTER THE WELDING OF THE LOWER FLANGE (REF.2) ON THE HULL CASING (REF.1) AND WHILE PROTECTING THE UPPER PART (WHERE O-RING REF.12 IS LOCATED), PAINT THE OUTSIDE OF THE HULL CASING (REF.1) WITH A PAINT TYPE : ZINC EPOXY OR ZINC SILICATE.

- NOTA PER I CANTIERI

- PREPARAZIONE DELLO SCAFO:

- PRATICARE UN FORO ∅Q NEL SCAFO
- PRATICARE UNA MODANATURA D'INGRESSO DI 5mm A 45°
- TORNIRE IL SCAFO SU UN ∅S

- DOPO SALDATURA DELL'IMPUNTITURA DELLO SCAFO

- DIPINGERE L'ESTERNO DELL'IMPUNTITURA DAL' INTERNO DELLO SCAFO DOPO SALDATURA DELLA FLANGIA RIF. 2 SULL'IMPUNTITURA, PRESERVANDO L'ESTREMITÀ SUPERIORE DELLA GUARNIZIONE DI STAGNO RIF.12 CON PITTURA TIPO: ZINCO EPOXY O ZINCO SILICATO.

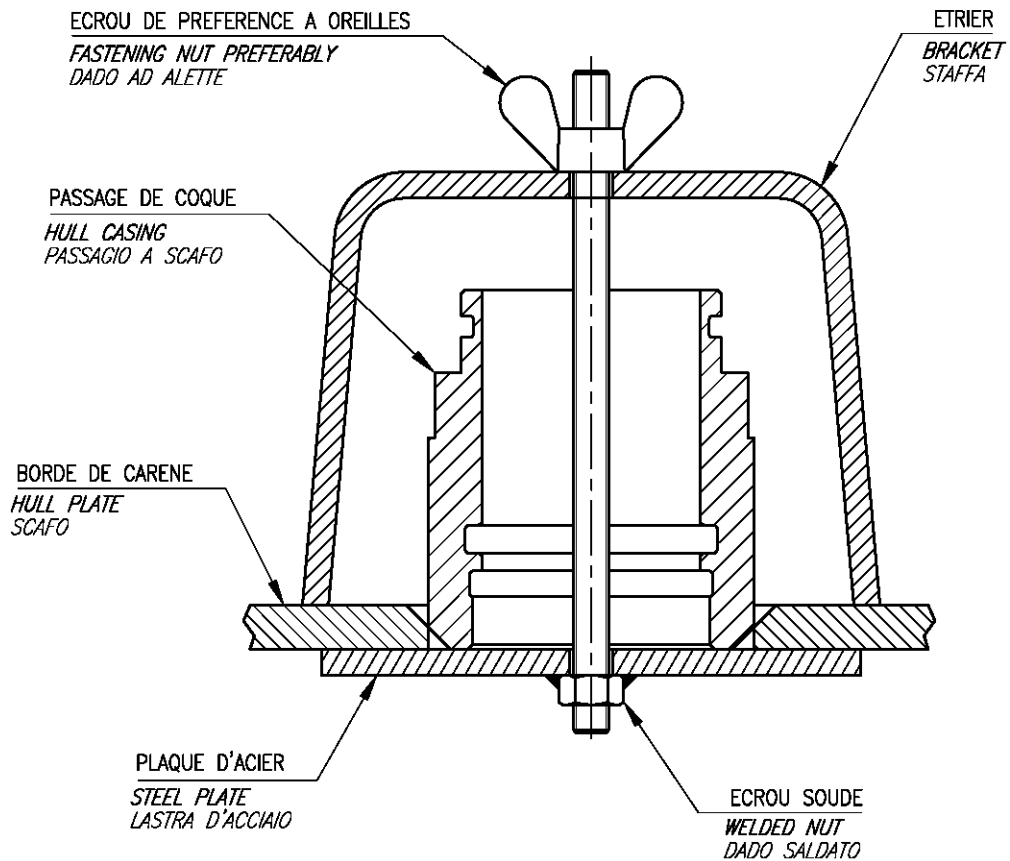
REP. REF.M RIF.	MATIERE MATERIAL MATERIE	N° PLANS DRAWING PIANTA
1	Z3CND17-12-03 316L	3739-M 5757-M
2	Z3CND17-12-03 316L	3740-M 5758-M
3	Z3CND17-12-03 316L	3741-M 5759-M
4	CU PB5 SN5 ZN5	3742-M 3945-M
5	CU SN 12	3743-M 5754-M
6	PERBUNAN	
7	HYDROLIT	
8	CU SN 12	3744-M 5755-M
9	Z2CN18.10 304L	
10	Z2CN18.10 304L	
11	PERBUNAN	
12	PERBUNAN	
13	PERBUNAN	
14	CU SN 9P	3723-M E0661
15	BRONZE	
16	NORYL	3745-M 5756-M
18	Z2CN18.10 304L	
19	Z2CN18.10 304L	
20	Z2CN18.10 304L	

BEN

N° D 0343 B

folio 4/5

OUTILLAGE PRECONISE POUR SOUDURE
ADJUSTED SYSTEM FOR WELDING
ATTREZZATURA PRECONIZZATO PER SALDARE



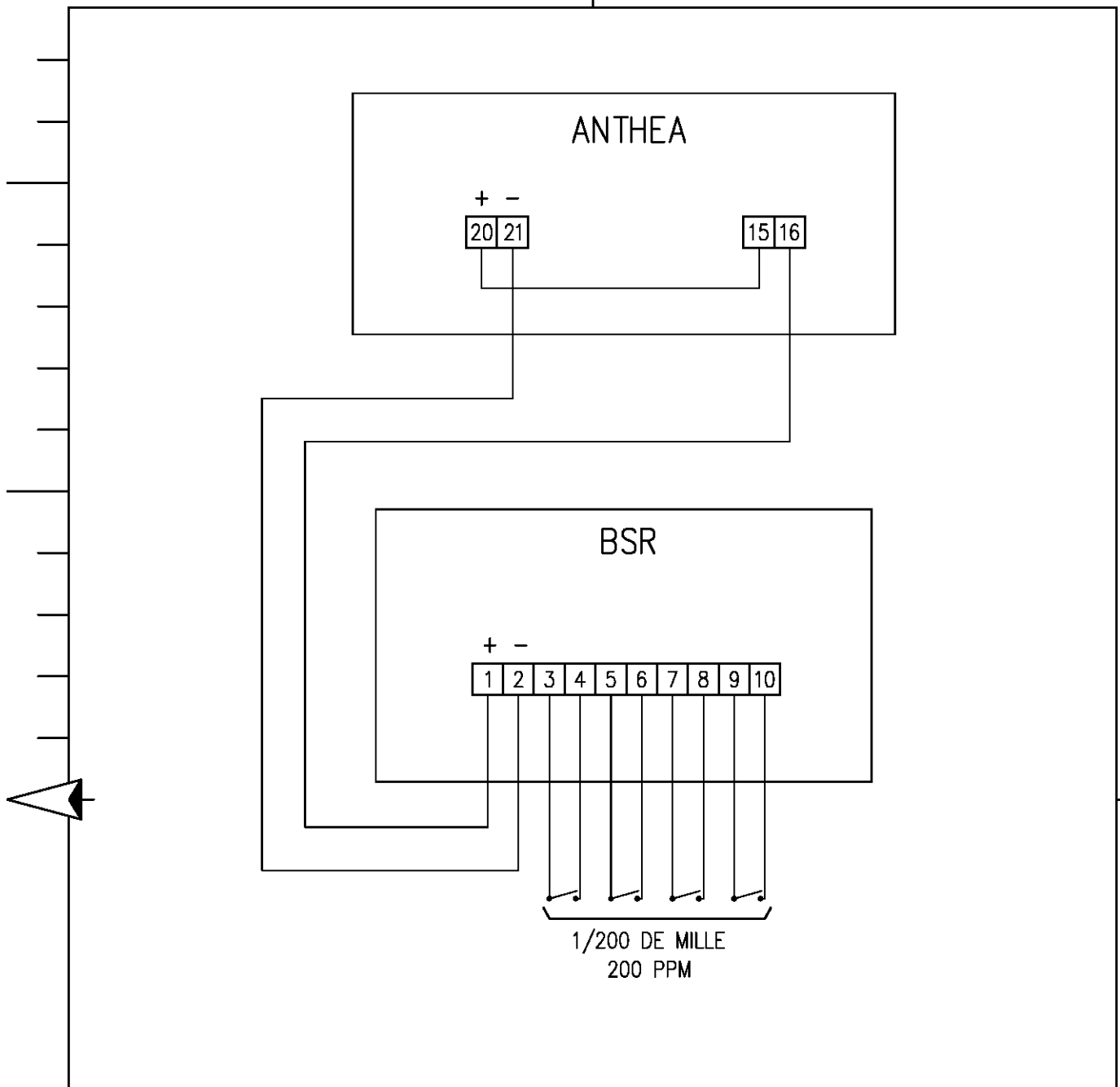
BEN

N° D 0343 B


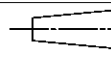
folio 5/5

B

A



2

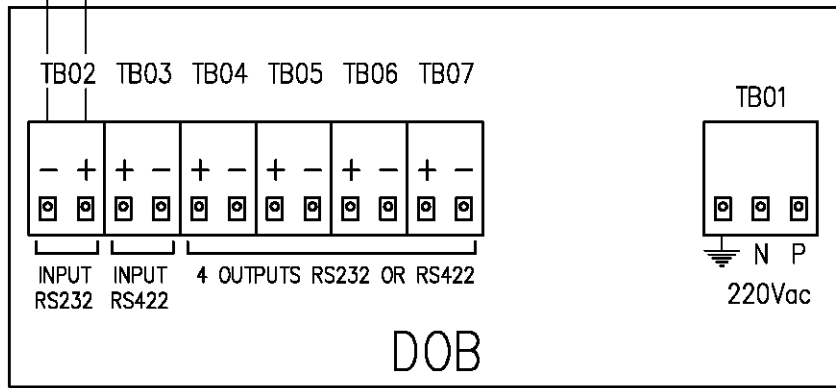
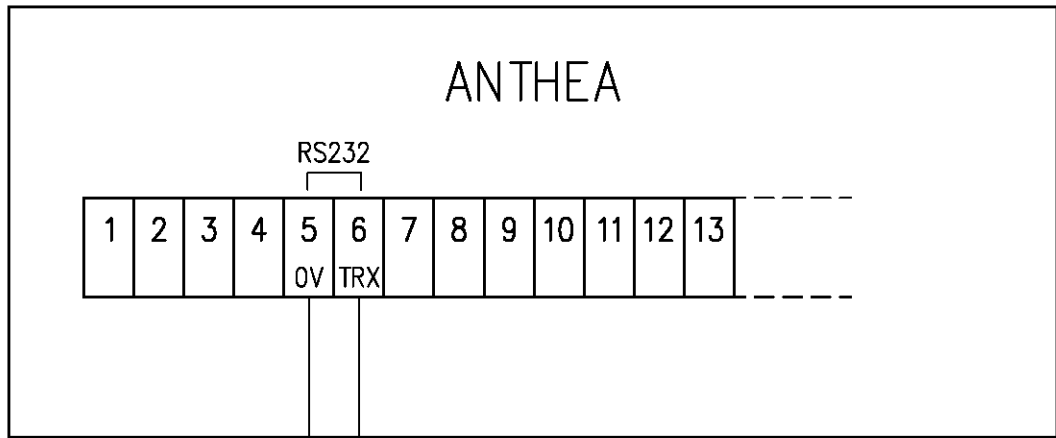
0	09.07.97	Version initiale	ALLEGRE	NOUGIER
Ind.	Date	Modifications	Dessine	Verifie
Matiere	:	-	Tol. Gen.	:
Traitement	:	-	Usinage	:
Protection	:	-	Echelle	:
		Titre : ANTHEA / BSR CABLAGE / CABLING		
ZAC de Pichaury II Les Milles 13794 Aix en Provence Cedex03		Format : A4	Folio : 1/1	Ind. 0
		F7582		N° : 11850-C
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1

11850-C.DWG

B

A



ZAC de Pichaury II
 BP102000
 13793 AIX EN PROVENCE
 CEDEX 3

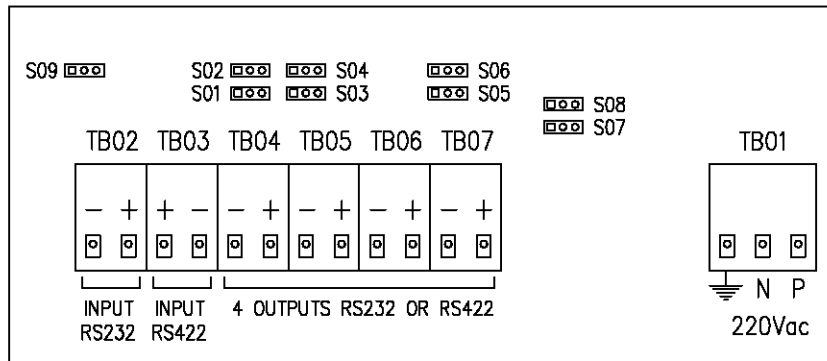
DOB CONNECTION

CONNEXION DOB

Dess. <i>Drawn.</i>	Ver. <i>Chec.</i>	Date <i>Date</i>	Folio: 1/1	Ind. 0				
ALLEGRE	NOUGIER	10/09/02	N° :	F0189-C				

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DOB 232/422



S0X ^{1 2 3}
□□□

USER'S INSTRUCTION

INPUT/OUTPUT	DESCRIPTION	RS232/RS422	STRAP	MARK
INPUT	TB03	RS422	S09	2-3
INPUT	TB02	RS232	S09	1-2
OUTPUT	TB04	RS422	S01 and S02	1-2
	TB05	RS422	S03 and S04	1-2
	TB06	RS422	S05 and S06	1-2
	TB07	RS422	S07 and S08	1-2
OUTPUT	TB04	RS232	S01 and S02	2-3
	TB05	RS232	S03 and S04	2-3
	TB06	RS232	S05 and S06	2-3
	TB07	RS232	S07 and S08	2-3



ZAC de Pichaury II
BP102000
13793 AIX EN PROVENCE
CEDEX 3

DOB 232/422 CONFIGURATION

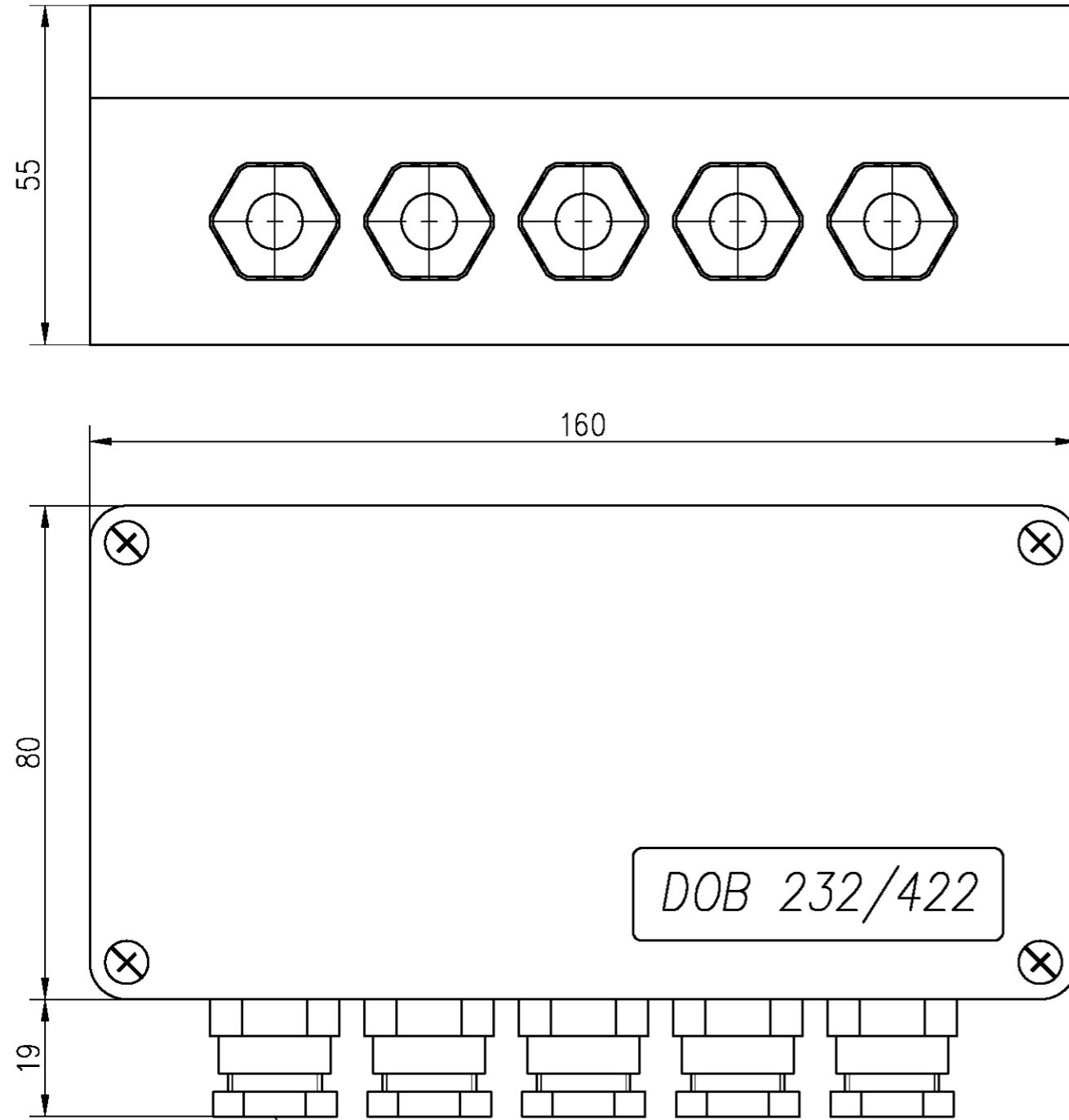
CONFIGURATION DOB 232/422

Dess. Drawn.	Ver. Chec.	Date Date	Folio: 1/1	Ind. 0/A				
ALLEGRE	ZELMAT	01/12/03	N° :	F0256-C				

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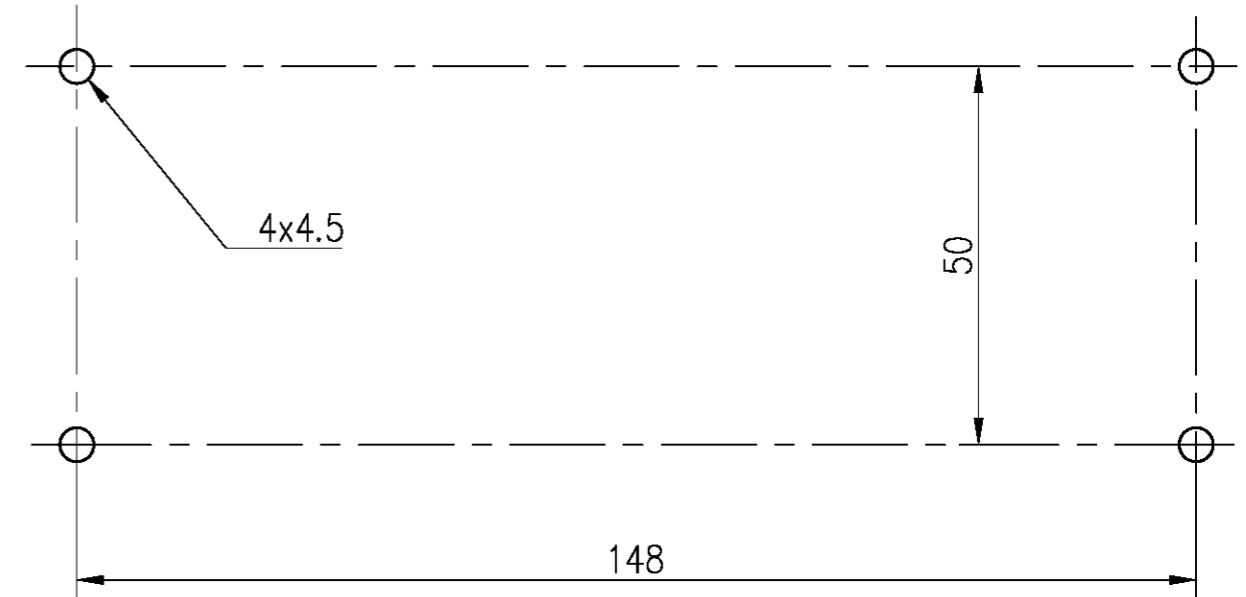
F0256A-C.DWG

ENCOMBREMENT
OUTLINES



5 PRESSE ETOUPES PG9
(CAPACITE DE SERRAGE MINI= ϕ 5 MAXI= ϕ 8.7)
5 CABLE GLANDS PG9
(CABLE DIAMETER MINI= ϕ 5 MAXI= ϕ 8.7)

PERCAGE POUR FIXATION
DRILLIND FOR MOUNTING



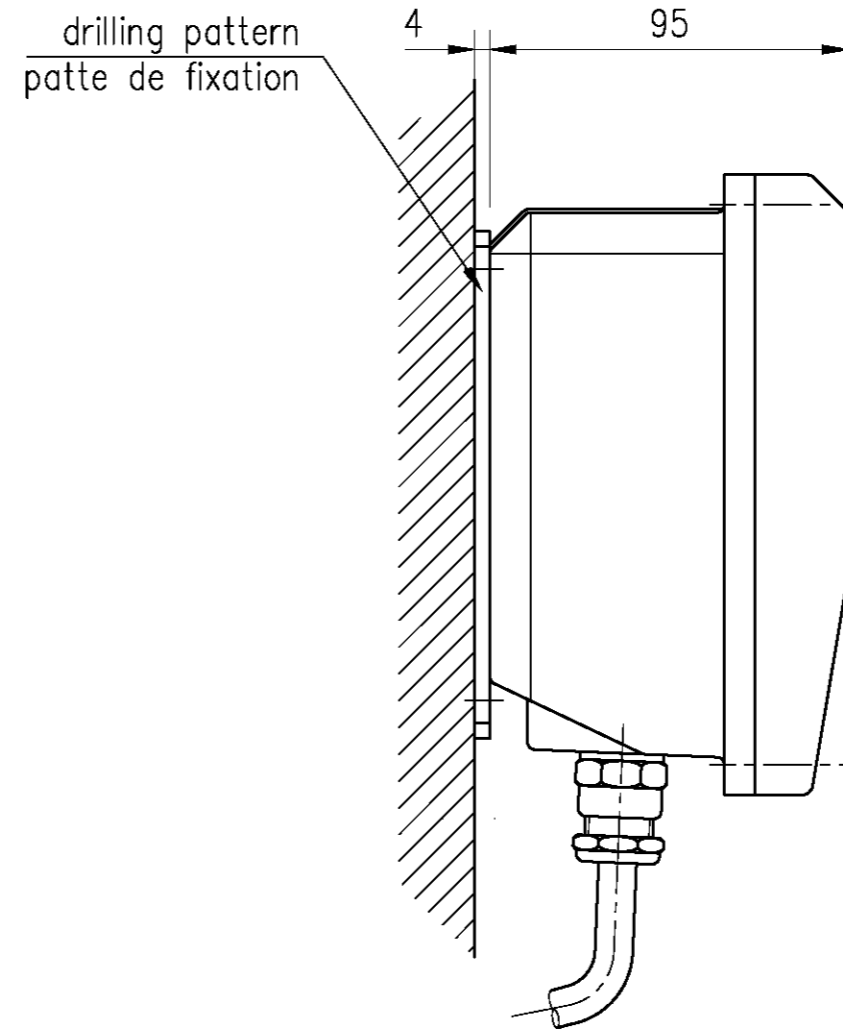
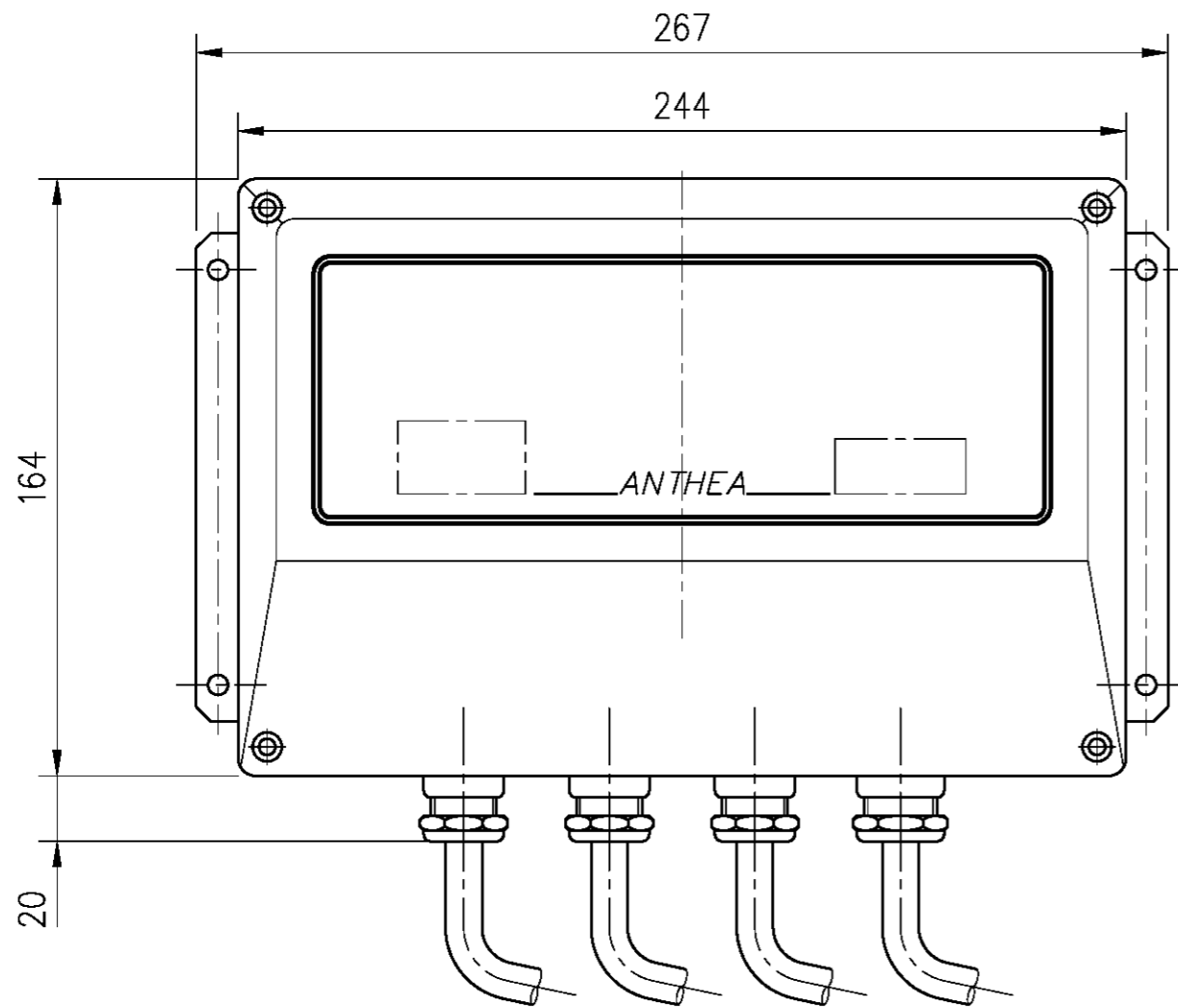
i2e DIFFUSION

ZAC de Pichaury II
BP102000
13793 AIX EN PROVENCE
CEDEX 3

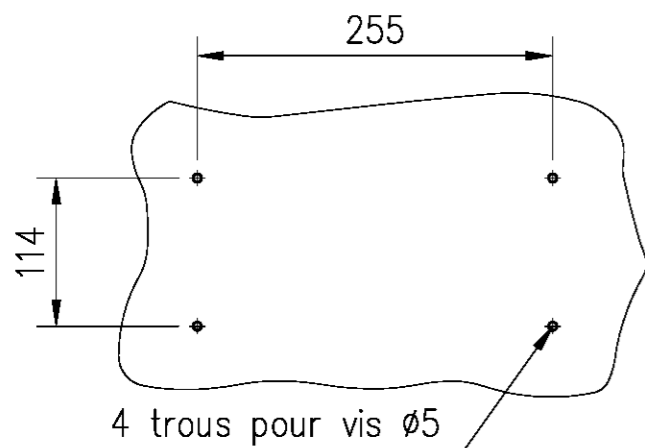
DOB 232/422
ENCOMBREMENT ET POSE
DOB 232/422
OUTLINES AND MOUNTING

Dess. <i>Drawn.</i>	Ver. <i>Chec.</i>	Date <i>Date</i>	Folio: 1/1	Ind. 0				
ALLEGRE	NOUGIER	12.09.2001	N° :	F0344-M				

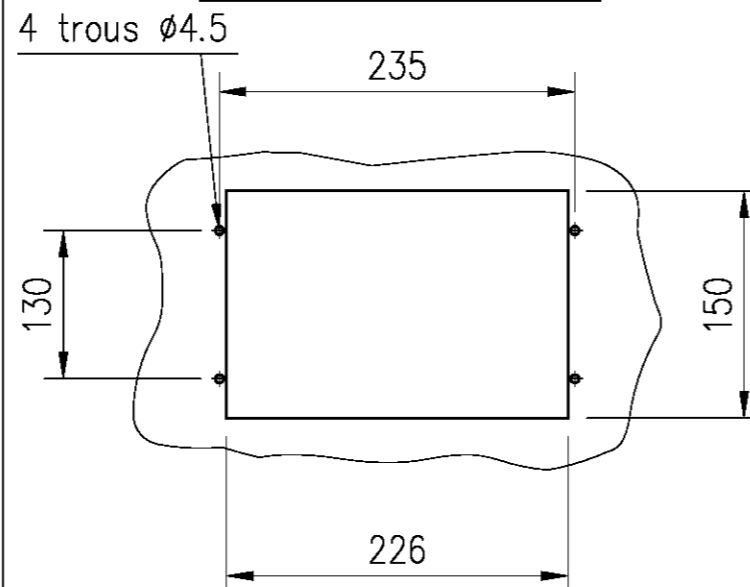
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FIXATION – BULK HEAD–
–PLAN DE PERCAGE
MONTAGE AVEC PATTES DE FIXATION–



FLUSH MOUNTED
–PLAN DE PERCAGE
MONTAGE ENCASTRE–



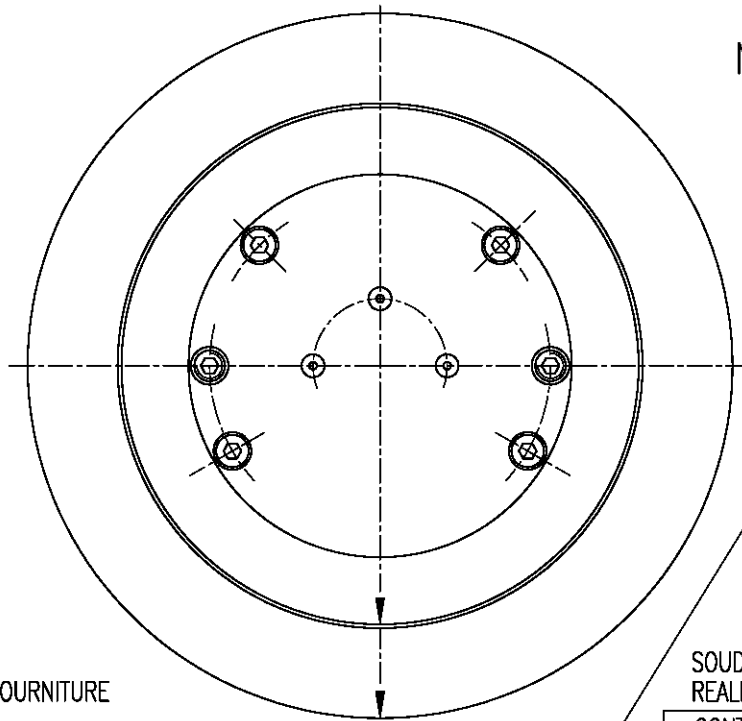
Ind.	Date	Modifications	Dessine	Verifie
A	25.09.96	CHANGEMENT PATTES DE FIXATION EN ACCORD AVEC FABRICATION ENTRE-AXES 98X235 DEVIENT 114X255	ALLEGRE	NOUGIER
0	17.10.95	Version initiale	F.CANDEL	NOUGIER

Matiere :	-	Tol. Gen. :	-
Traitement :	-	Usinage :	-
Protection :	-	Echelle :	1/2

ZAC de Pichaury II Les Milles 13794 Aix en Provence Cedex03		Titre : ANTHEA BLIND-MOUNTING ENCOMBREMENT ET POSE	
Format : A3	Folio : 1/1	Ind. 0	A
F7582		N° :	6631-M

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N.B. : LA BAGUETTE DE SOUDURE EST COMPATIBLE POUR LE SOUDAGE DE LA PIECE DE COQUE SUR LA TOLE DE LA COQUE
 THE STEEL SUPPLIED IS COMPATIBLE FOR THE HULL FITTING WELDING TO THE SHEET STEEL HULL



500mm AU DESSUS DE LA LIGNE DE FLOTTAISON MAXIMALE

500mm ABOVE THE MAXIMUM WATER LINE

TUBE $\phi 40$ Ep=5 mini FOURNITURE CHANTIER

MAT: Z3CND17-12-03

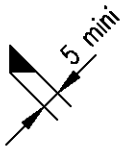
TUBE $\phi 40$ Ep=5 mini YARD SUPPLY

MAT: Z3CND17-12-03

AVANT DU NAVIRE
FRONT OF BOAT

SOUDURE CONTINUE ET ETANCHE REALISEE PAR CHANTIER

CONTINUOUS WATERPROOF WELDING REALIZED BY SHIPYARD



SOUDURE PLEINE PENETRATION CONTINUE ET ETANCHE (N.B.) REALISEE PAR CHANTIER

CONTINUOUS WATERPROOF BY FULL PENETRATION WELDING (N.B.) REALIZED BY SHIPYARD



PIECE DE COQUE
MAT: Z3CND17-12-03

HULL FITTING
MAT: Z3CND17-12-03

CAPTEUR
SENSOR

EPAISSEUR DU BORDE 40 MAXI
BOTTOM PLATING THICKNESS 40 MAXI

115

2 VIS D'EXTRACTION HC M8-16
2 EXTRACTION SCREWS HC M8-16

JOINT D'ETANCHEITE PAR MASTIC SILICONE

WATERTIGHT O'RING BY SILICONE MASTIC

4 VIS DE FIXATION CHC M5-30
4 FIXATION SCREWS CHC M5-30

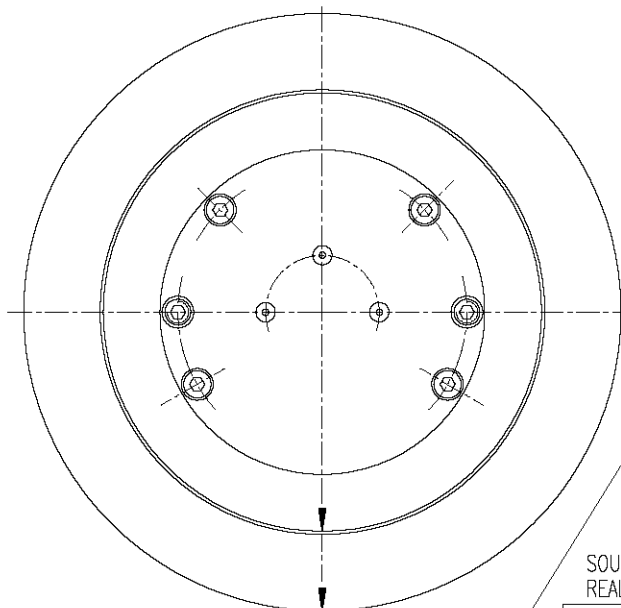
ENDUIRE LES VIS DE MASTIC DE PROTECTION
COAT THE SCREWS WITH PROTECTING MASTIC

130
PERCAGE DU BORDE $\phi 184$
BOTTOM PLATING DRILLING $\phi 184$

CAPTEUR LENTILLE ET PIECE DE COQUE LENS SENSOR AND HULL FITTING

BEN

N° 7851-M IND. A



N.B. : LA BAGUETTE DE SOUDURE EST COMPATIBLE POUR LE SOUDAGE DE LA PIECE DE COQUE SUR LA TOLE DE LA COQUE
 THE ALUMINIUM SUPPLIED IS COMPATIBLE FOR THE HULL FITTING WELDING TO THE SHEET ALUMINIUM HULL

TUBE $\phi 40$ Ep=10
 FOURNITURE CHANTIER
 MAT: ALUMINIUM 5083

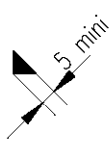
TUBE $\phi 40$ Ep=10
 YARD SUPPLY
 MAT: ALUMINIUM 5083

AVANT DU NAVIRE
 FRONT OF BOAT

500mm AU DESSUS DE LA LIGNE DE FLOTTAISON MAXIMALE

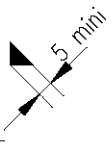
500mm ABOVE THE MOST UNFAVOURABLE DAMAGE WATER LINE

SOUDURE CONTINUE ET ETANCHE REALISEE PAR CHANTIER
 CONTINUOUS WATERPROOF WELDING REALIZED BY SHIPYARD



SOUDURE PLEINE PENETRATION CONTINUE ET ETANCHE (N.B.) REALISEE PAR CHANTIER

CONTINUOUS WATERPROOF BY FULL PENETRATION WELDING (N.B.) REALIZED BY SHIPYARD



PIECE DE COQUE
 MAT: ALUMINIUM 5083
 HULL FITTING
 MAT: ALUMINIUM 5083

CAPTEUR
 SENSOR

EPAISSEUR DU BORDE 40 MAXI
 BOTTOM PLATING THICKNESS 40 MAXI

115

2 VIS D'EXTRACTION HC M8-16
 2 EXTRACTION SCREWS HC M8-16

$\phi 122$
 $\phi 130$
 PERCAGE DU BORDE $\phi 184$
 BOTTOM PLATING DRILLING $\phi 184$

JOINT D'ETANCHEITE PAR MASTIC SILICONE
 WATERTIGHT O'RING BY SILICONE MASTIC

ENDUIRE LES VIS DE MASTIC DE PROTECTION
 COAT THE SCREWS WITH PROTECTING MASTIC

4 VIS DE FIXATION CHC M5-30
 4 FIXATION SCREWS CHC M5-30



CAPTEUR LENTILLE ET PIECE DE COQUE ALUMINIUM

LENS SENSOR AND ALUMINIUM HULL FITTING

ZAC de Pichaury II
 BP102000
 13793 AIX EN PROVENCE
 CEDEX 3

Dess. Drawn.	Ver. Chec.	Date Date	Folio: 1/1	Ind. 0			
ALLEGRE	NOUGIER	18/10/2001	N° :	F0354-M			

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Marine & Offshore
Division

Certificate number: 42620/A0 EC

File number: NAV 05/1356/01

Annex A1 Item number: A.1/4.7

This certificate is not valid when presented without the full
attached schedule composed of 7 sections
www.veristar.com

Notified Body 0062 - MARINE EQUIPMENT DIRECTIVE 96/98/EC

EC TYPE EXAMINATION CERTIFICATE

as per Module B of European Union Council Directive 96/98/EC on marine equipment
as amended by Commission Directive 2013/52/EU

This certificate is issued to

AMESYS

AIX EN PROVENCE - FRANCE

for the type of product

SPEED AND DISTANCE MEASURING EQUIPMENT (SDME)

Ship speed log ANTHEA & BLIND ANTHEA

Requirements:

SOLAS 74 Convention as amended, Regulations V/18, V/19 & X/3
IMO Res.MSC.97(73) (2000 HSC Code) 13
IMO Res.A.694(17) - IMO Res.A.824(19)
IMO Res.MSC.96(72)
IMO Res.MSC.191(79)
IEC 60945 (2002) incl. /Corr. 1 (2008)
IEC 61023 (2007) - IEC 62288 Ed.2 (2014)
IEC 61162-1 Ed. 4.0 (2010) including IEC 61162-1 Corrigendum 1 (2013)

This certificate is issued on behalf of the French Maritime Authorities to attest that BUREAU VERITAS did undertake the relevant type-examination procedures for the product identified above which was found to comply with the relevant requirements of the Council Directive 96/98/EC of 20 December 1996 as amended.


This certificate will expire on: 27 Jul 2020

For BUREAU VERITAS Notified Body 0062,

At BV MARSEILLE, on 27 Jul 2015,

Stéphane LEROY



This certificate does not allow to issue the Declaration of Conformity and to affix the mark of conformity (wheelmark ) to the products corresponding to this type. To this end, the production-control phase module (D, E or F) of Annex B of the Directive is to be complied with and controlled by a written inspection agreement with a notified body.

This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with BUREAU VERITAS. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. BUREAU VERITAS is designated by the French Maritime Authority as a "notified body" under the terms of the French Regulations Division 140 Chapter 140-2. This certificate is issued within the scope of the General Conditions of BUREAU VERITAS Marine & Offshore Division available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against BUREAU VERITAS for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

THE SCHEDULE OF APPROVAL

1. PRODUCT DESCRIPTION:

The ship speed log type **Anthea** consists of two versions as follows, both being supplied by 24 Vdc (+30% -10%) or 220 Vac 50/60 Hz, or 115 Vac 50/60 Hz ($\pm 10\%$).

1.1 ANTHEA Standard Version (ref. PVBEN296) which includes:

1.1.1 One main cabinet with:

- One LCD screen for digital and pseudo-analog speed display
- Double scale: 25 or 50 knots
- One electromechanical mile totalizer
- One daily mile totalizer (on LCD)
- One display unit for the different alarm thresholds adjustments (high and low) and 3 calibration points adjustments
- One dimmer
- One output serial line available on RS422 or RS232 – NMEA 0183 format (IEC 61162-1)

1.1.2 - Configurations & Options: See § 1.3 and § 4 below.

1.2 ANTHEA Blind Version (ref. PVBEN299) which includes:

1.2.1 One blind cabinet with:

- 3 calibration points adjustments and alarm thresholds adjustments (high and low)
- One output serial line available on RS422 or RS232 – NMEA 0183 format (IEC 61162-1)

1.2.2 - Configurations & Options: See § 1.3 and § 4 below.

1.3 Options

- | | | |
|------------|--------------|---|
| - GALV120 | : GA120 | - analog speed and distance repeater |
| - PVBEN295 | : RGD100 | - combined digital speed and distance repeater |
| - PVBEN301 | : XY version | - Anthea cabinet X/Y version |
| - PVBEN436 | : DOB | - RS422 – RS232 interface (1 input – 4 outputs) |
| - PUBEN075 | : BSR | - 1/200 miles interface (1 input – 4 outputs) |

1.4 Software versions:

1.4.1 - ANTHEA standard version :

- | | | |
|--------------------|---------|-------------|
| - Carte Loch: | CP 1500 | version 0.2 |
| - carte Affichage: | CP 1458 | version 0.0 |

1.4.2 - ANTHEA Blind version:

- | | | |
|---------------|---------|-------------|
| - Carte Loch: | CP 2039 | version 0.1 |
|---------------|---------|-------------|

2. DOCUMENTS AND DRAWINGS:

2.1 - Operation and installation manual N° 97MU001-F (Anthea) and 03MU002-E (Blind Anthea)

2.2 - Report for delivery of the log type Anthea used with RGD100 repeater N° 96EPV007-A, dated 20 March 1996 issued by I2E in France.

2.3 - Attestation of conformity to IEC 61023(2007) dated 02/Apr./2009.

3. TEST REPORTS:

3.1 - Vibration test report N° 500689 CTSN EMI/NP/98 dated 9 April 1998 issued by DGA in France.

3.2 - Report on type approval testing of the locH ANTHEA in accordance with IEC 60945 and IEC 61023.

Reports:

- N° BSH/30/25L/96 dated 7 May 1996

- N° 005/96/U dated October 1995

Issued by Federal Maritime and Hydrographic Agency (BSH), Germany

- N° 95/905-2 dated 6 November 1995 issued by EMV-Labor MAZ, Germany

- N° 20/6248/95-S4320 dated 24 August 1995 issued by BSH, Germany

- N° BSH/30/25L/1/98 dated 02 July 1998 issued by BSH, Germany

- Report of conformity with IEC 61162 dated 19/09/2002

- N° RG-03-91006/1 dated 18/04/03 issued by EMITECH France

- EMC report dated 11/09/02 issued by ESIM France

- N° D011785 dated 17/02/03 issued by LNE

- N° R041-09-101710-1 AA/CHB dated 21/Apr./2009 issued by Emitech.

3.3 - Meeting Report Ref : 14CR014 Ind 0 dated 31/07/2014

4. APPLICATION / LIMITATION:

4.1 - As per requirements of regulations stated on the front page of the certificate and according to the manufacturer's specifications.

4.2 - This certificate does not cover the hull fittings which are to be type approved

4.3 - Configurations:

4.3.1 Configuration 1: Hull fitting and associated sensor - 481 series

Hull fitting Reference and description	Associated Sensor Reference and description
PUBEN016 Hull fitting 481 RVI with valve for steel hulls (weld-on type)	PUBEN008 481 RVB 16 sensor, retractable at sea
PUBEN015 Hull fitting 481 RVB with valve for wood and FRP hulls (screw-on type)	
PUBEN014 Hull fitting 481 RI without valve for steel hulls (weld-on type)	PUBEN059 481 RB 16 sensor
PUBEN063 Hull fitting 481 RB without valve for wood and FRP hulls (screw-on type)	
PUBEN062 Hull fitting 481 RA without valve for aluminium hulls (weld-on type)	PUBEN058 481 RA 16 sensor

4.3.2 - Configuration 2: Hull fitting and associated sensor - 651 series

Hull fitting Reference and description	Associated Sensor Reference and description
PVBEN350 Hull fitting 651 RVI with valve for steel hulls (weld-on type)	PUBEN056 652 RVB 20 sensor, retractable at sea
PVBEN349 Hull fitting 651 RVB with valve for wood and FRP hulls (screw-on type)	

4.3.3 - Configuration 3: Lens hull fitting and lens sensor

Hull fitting Reference and description	Associated Sensor Reference and description
PVBEN308 Lens steel hull fitting	PVBEN306 Lens sensor
PVBEN308-01 Lens aluminium hull fitting	

Note:

- Hull fitting with valves PUBEN 015 - PUBEN 016 - PVBEN 349, PVBEN 350 are used on all type of vessels.
- Hull fitting without valves PUBEN 014 - PUBEN 062 - PUBEN 063, are used as follows:
 - * Onboard vessels of less than 500 gross tonnage.
 - * Onboard Fishing ships not longer than 45 m
 - * Onboard Yachts

5. PRODUCTION SURVEY REQUIREMENTS:

This certificate alone does not allow the applicant to issue the Declaration of Conformity and to affix the mark of conformity (wheelmark) to the products corresponding to this type. To this end, the production-control phase module D "Production Quality Assurance" or E "Product Quality Assurance" or F "Product Verification" of Annex B of the Directive is to be complied with and controlled by a written inspection agreement with a Notified Body.

6. MARKING OF PRODUCT:

6.1 - Maker's name or trade mark,

- Serial number of the units,
- Equipment type number or model identification under which it was type-tested,
- Compass minimum safe distance according to IEC 60945.

6.2 - Markings as per MED 96/98/EC:

⊗ YYYY/XX where YYYY is the number of the Notified Body undertaking surveillance module (when BV, 0062) and where XX are the last two digits of year mark affixed.

7. OTHERS:

7.1 - This approval is given on the understanding that the Society reserves the right to require check tests to be carried out on the electromagnetic log at any time, and that **AMESYS (AIX EN PROVENCE CEDEX 3 - FRANCE)** will accept the responsibility for informing shipbuilders or their sub-contractors of the proper methods of use and general maintenance of the electromagnetic log and the conditions of this approval.

7.2 - This Certificate supersedes EC Type Examination Certificate N° 08293/D0 EC issued on 13/10/2014 by the Society.

***** END OF CERTIFICATE *****

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